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### Course Description

Field performance testing is an integral part of the Building Enclosure Commissioning process. Testing helps to verify that the enclosure meets the desired performance requirements for the project. Testing generally is performed to verify air tightness, water tightness, adhesion, energy efficiency, among others. This session discusses typical industry established test methods in detail to demonstrate to the level of effort required for the testing as well as why the tests are performed.



### Learning Objectives

At the end of the this course, participants will be able to:

- 1. Understand several available enclosure test methods and what their purpose is or what information is obtained from the tests.
- 2. Understand why testing is important to validating the performance of the building enclosure but also that it is only one component to Building Enclosure Commissioning.
- 3. Understand the basics of how the selected tests are performed.
- 4. Understand the advantages and limitations of the tests discussed.





#### SOLUTIONS FOR THE BUILTWORLD

### Building Enclosure Performance Testing



#### CxEnergy 2017 Conference and Expo April 27, 2017

#### www.wje.com



Elizabeth Cassin, RA Associate Principal and Unit Manager Chicago Fiona Aldous, BECxP CxA BECx Principal Dallas

### Outline

- Background on Building Enclosure Field Performance Testing
- Case Study 1- wall air and water
  - ASTM E783
  - ASTM E1105
  - AAMA 501.1
  - AAMA 501.2
- Case Study 2- roof integrity & moisture
  - ASTM D7954
  - ASTM D7877
- Case Study 3- whole building air tightness
  - ASTM E1827
  - <u>ASTM E1186</u>

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What constitutes the building enclosure?

"the over-all function of an exterior wall, in conjunction with floors and roofs, is to provide a barrier between indoor and outdoor environments, so that the indoor environment can be adjusted and maintained within acceptable limits"

Hutcheon, N. CBD 48, 1963



#### BECx Process

- NIBS GL3 (2006) 2012 Building Enclosure Cx Process
- ASTM E2813-12e1 (2012)
  Standard Practice for Building Enclosure Commissioning ... pending modifications
- ASTM E2947-2016a
  Standard Guide for BECx
- ISO 21105NP "Building envelope thermal performance verification and commissioning – Program"



National Institute of BUILDING SCIENCES

#### NIBS Guideline 3-2012

Building Enclosure Commissioning Process BECx This Guideline is for Use with ASHRAE Guideline 0-2005: The Commissioning Process



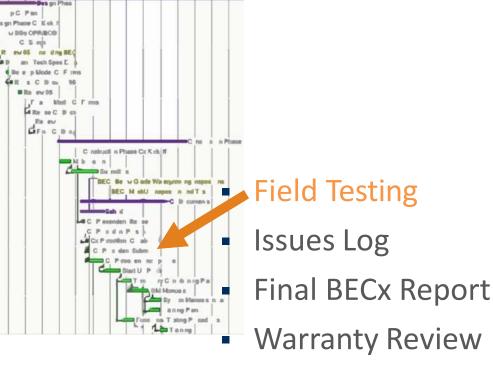
#### LEED v4

- Fundamental (by qualified Member of Design or Construction Team, not associated with project)
  - OPR and BOD
  - Design Review



- Enhanced (by experienced CxA with min. 2 jobs with a similar scope & independent or disinterested party)
  - All Fundamental tasks, plus references ASHRAE Guidelines 0, 1.1 and Guideline
    3, 2012
  - CxA prepares a CFR & O&M Plan (including training in CDs)
  - CxA develops on-going Cx Plan
  - CxA documents Operator and Occupant training delivery & effectiveness

- How does enclosure field testing fit within BECx process?
  - Kick Off Meetings
  - OPR/BOD
  - BECx Spec and Plan
  - Design Reviews
  - Mockup Review and Testing
  - Submittal Reviews
  - Shop Visits
  - Pre-installation Meetings
  - Construction Observations



CFR plan

#### Why are the tests important?

- To reduce risk
- To avoid unintended consequences that could be expensive to fix
- To verify performance meets OPR & specifications
- How much testing is enough?
- KEEP IT REAL!



- What kind of tests are performed and how are they performed?
  - Established test methods (ASTM, AAMA, etc.)
  - Architect or BECx Provider writes test methods into spec
- Are the tests appropriate for the systems being tested?





#### Who performs?

- Independent testing agency (AAMA certified?)
- BECx provider
- Contractor
- Other? Manufacturer



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#### When is testing performed?

- Mock-ups
- Throughout construction
- Before WRB or air barrier is covered and before finishes are installed
- End of construction
- Typically well-before MEP commissioning
- Schedule





#### Where is testing performed?

- Complex or risky details
- Meeting of numerous trades
- Typical systems to establish base for future extent of testing
- Representative sampling
- Failure / re-testing / additional locations





#### Testing Considerations

- Sources of power, water
- Access
- Weather
- Inter-relationship of systems
- Damage to systems
- Over testing
- Isolation of the test specimen
- Out of sequence work





ASTM E783 ASTM E1105 AAMA 501.1 AAMA 501.2

- Wisconsin Institute for Discovery, Univ. of Wisconsin in Madison
- 327,000 GSF
- 4 stories plus penthouse and below grade level
- Below grade Vivarium connected to building
- \$200,000,000 total project cost
- Construction started 9/2008
- Substantial completion 12/2010
- LEED Gold
- Interdisciplinary collaborative research facility





### ASTM E783

 Standard Test Method for Field Measurement of Air Leakage Through Installed Exterior Windows and Doors



### ASTM E1105

Standard Test Method for Field Determination of Water Penetration of Installed Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform or Cyclic Static Air Pressure Differential



### ASTM E1105

Standard Test Method for Field Determination of Water Penetration of Installed Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform or Cyclic Static Air Pressure Differential





### AAMA 501.1

Standard Test Method for Water Penetration of Windows, Curtain Walls, and Doors Using Dynamic Pressure



### AAMA 501.2

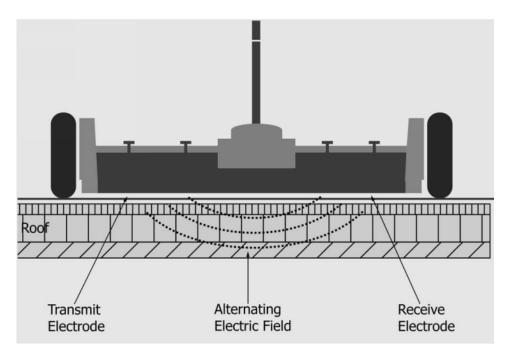
 Quality Assurance and Diagnostic Water Leakage Field Check of Installed Storefronts, Curtain Walls, and Sloped Glazing Systems





ASTM D7954 ASTM D7877

 Standard Practice for Moisture Surveying of Roofing and Waterproofing Systems Using Non-Destructive Electrical Impedance Scanners





 Standard Guide for Electronic Methods for Detecting and Locating Leaks in Waterproof Membranes

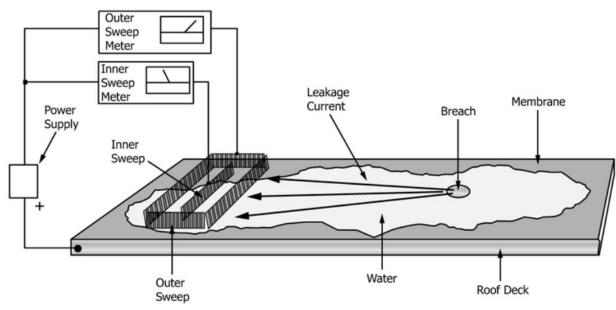


FIG. 1 Basic Circuit and Application of the Membrane Scanning Platform



 Standard Guide for Electronic Methods for Detecting and Locating Leaks in Waterproof Membranes

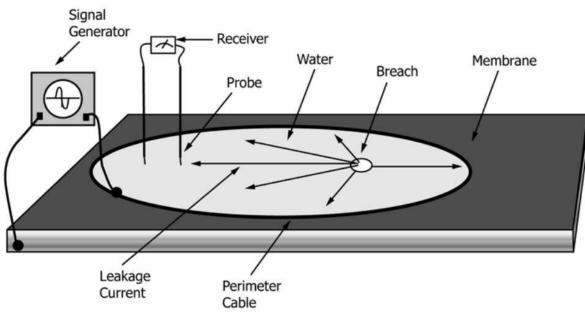
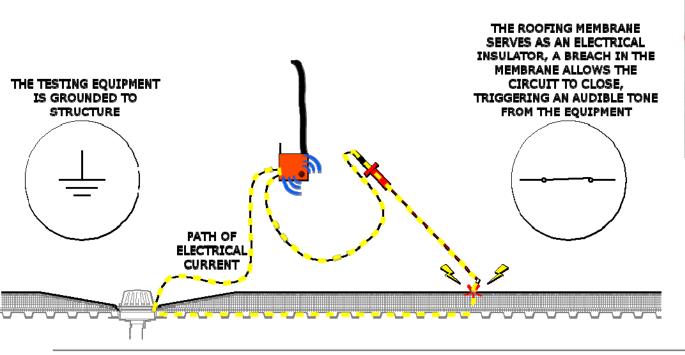


FIG. 3 Basic Circuit of Electric Field Vector Mapping Leak Locator



 Standard Guide for Electronic Methods for Detecting and Locating Leaks in Waterproof Membranes













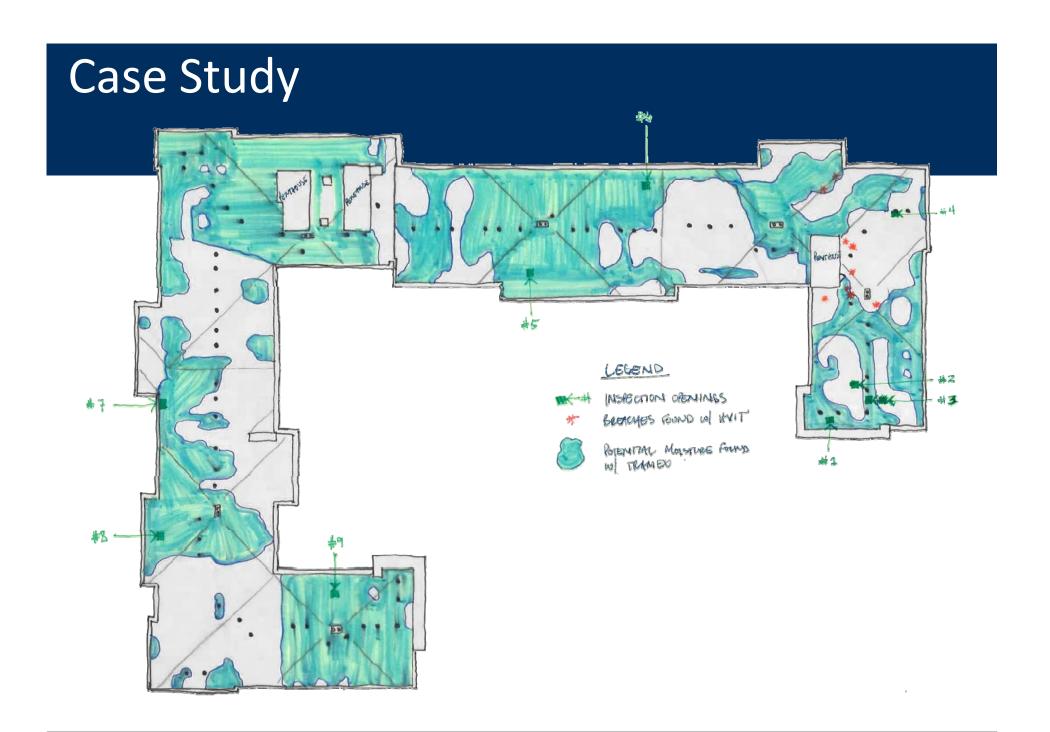


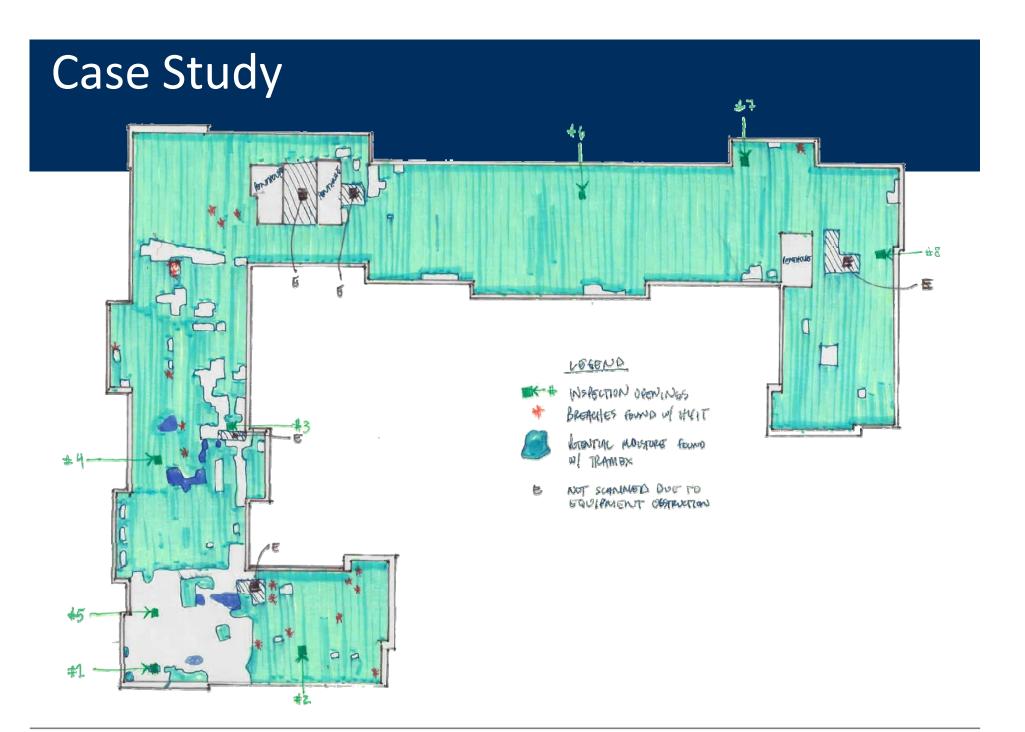


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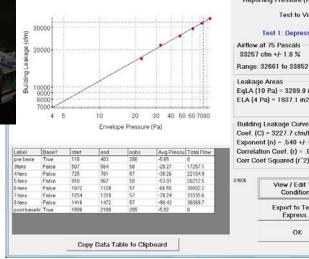
ASTM E1827 ASTM E1186

Standard Test Methods for **Determining Airtightness of Buildings** Using an Orifice Blower Door

rtightness Results (95% confidence, weighted

"x" cfm/sqft @ 50 Pa





Airflow at 75 Pascals

33257 cfm +/- 1.8 %

Conditions

Express OK



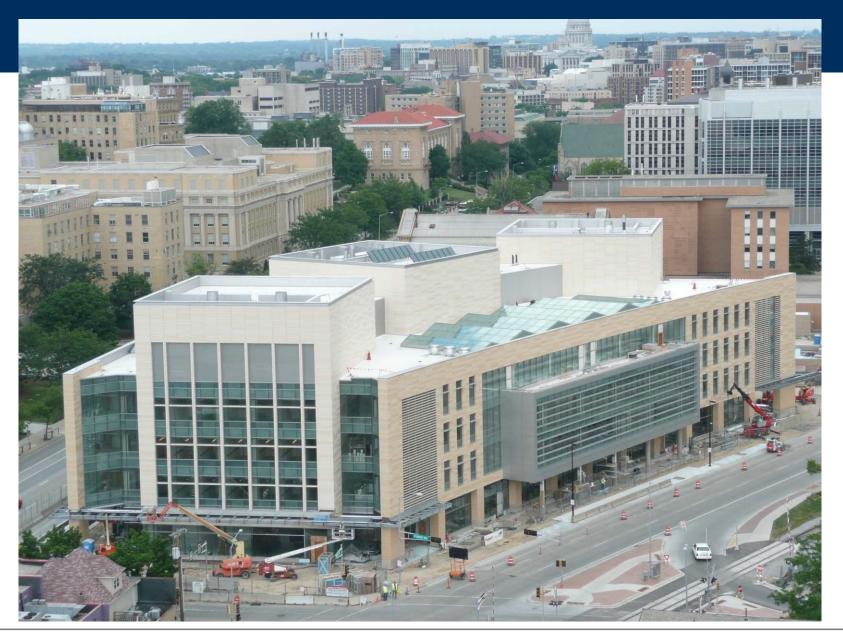
#### • Why test?

- Test compliance with an air tightness specification or regulation- get quantitative value for leakage at whole building enclosure
- Validate the effort in air tightness
- Motivate contractors
- To evaluate retrofit effectiveness
- To determine leakage rates for energy modeling

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#### Air tightness requirements

- IECC- three paths, one of which is whole building air tightness < 0.4 cfm/sf at 75Pa</li>
- USACE < 0.25 cfm/sf at 75PA (all 6 sides)</li>
- GSA < 0.4 cfm/sf at 75PA
- DOE Building America < 0.25 cfm/sf at 50PA</li>
- ASHRAE air tightness definitions
  - 0.1 cfm/sf at 75PA = "tight"
  - 0.25 cfm/sf at 75PA = "average"
  - 0.6 cfm/sf at 75PA = "leaky"



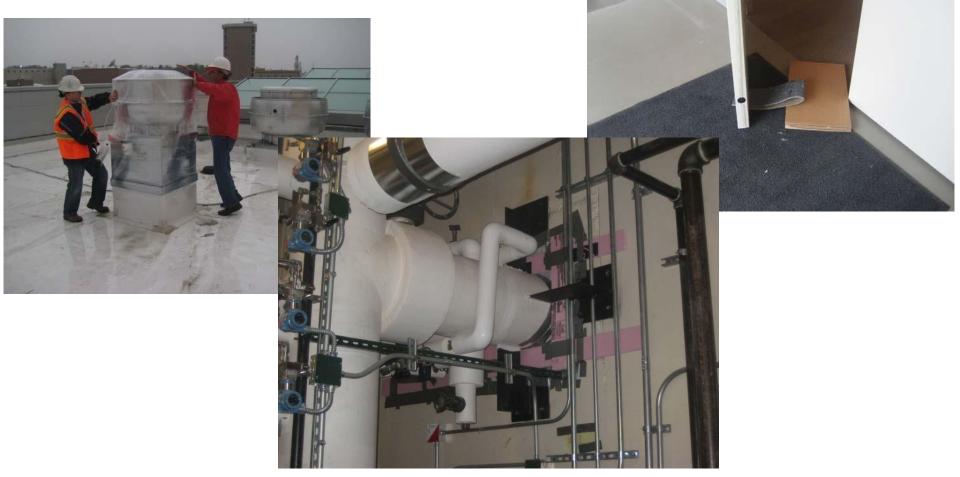


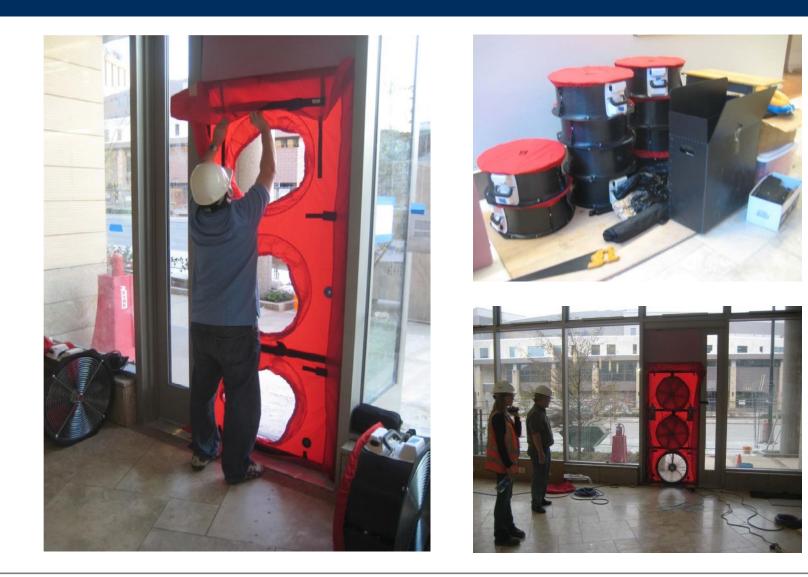
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#### Building Set Up





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#### Digital Pressure & Flow Gauge

- Gauge measures differential pressures and air flow simultaneously
- One gauge per fan

Channel B Input tap is connected to fan (fan flow)currently at 296.4 cfm

Channel A Reference tap is connected to outside (house pressure)- currently at 54.3Pa



#### Pressure Taps

- 4 on roof on 4 facades
- 4 at grade on 4 facades





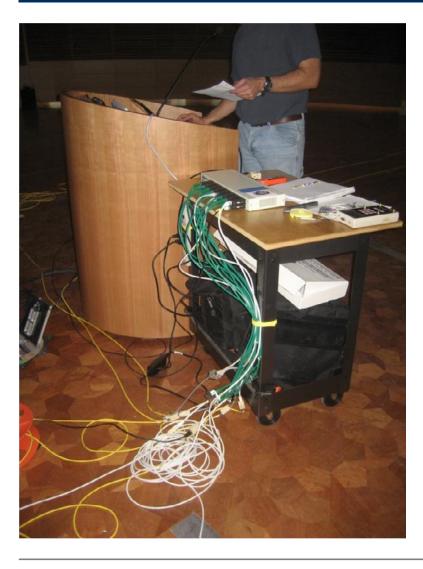


#### Weather conditions

- Measure wind speed-less than 4.5 mph recommended
- Measure indoor and outdoor temperaturesexterior temperature of 41 to 95 degrees recommended





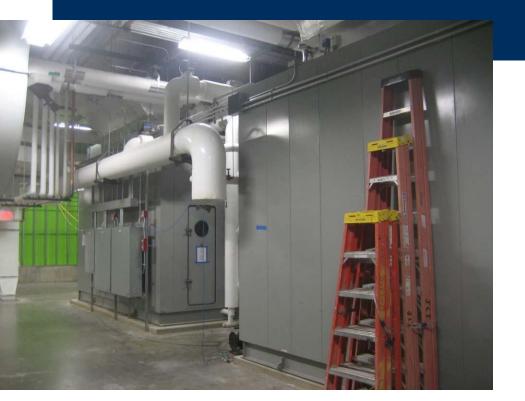






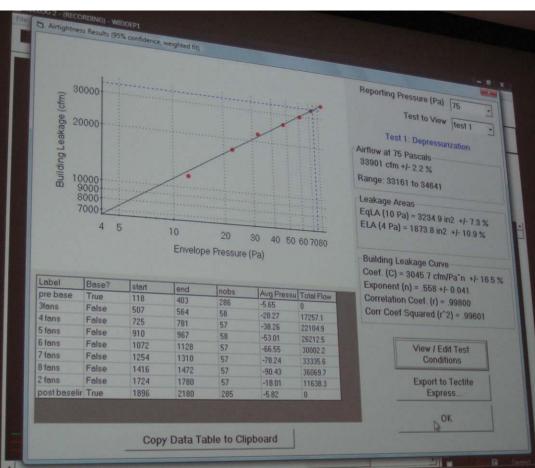














33,901 cfm / 173,104 sf = 0.196cfm/sf at 75Pa (above grade)

33,901 cfm / 260,797 sf = 0.13cfm/sf at 75Pa (above grade + below grade)

3,235 sq.in. of leakage area at 10Pa















# Thank you!

Elizabeth Cassin ecassin@wje.com 312.372.0555 Fiona Aldous faldous@wje.com 703 297 1909

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