

AABC Commissioning Group AIA Provider Number 50111116

Building Enclosure Commissioning: Growing Trends in Higher Energy Performance & Operational Excellence

Course Number: CXENERGY1713



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Course Description

Ensuring the integrity of building enclosures has become increasingly complex. Over time, commissioning (Cx) and specialty Cx disciplines, such as building envelope commissioning (BECx), have gained momentum as effective processes in achieving high performance. Through the use of case studies, this presentation explores real life examples of how BECx provides comprehensive quality assurance that can save time and money while simultaneously increasing a project's worth.



Learning Objectives

At the end of the this course, participants will be able to:

- 1. Review the current codes and standards related to Building Enclosure Commissioning (BECx).
- 2. Understand the linkage between materials, systems and whole building performance.
- 3. Understand how our changing environment and construction practices dictate modifications to traditional building enclosure quality assurance.
- 4. Understand the application of the full spectrum of building enclosure-related testing from laboratory to field.



Program Outline

Drivers

- Failures
- Safe
- Durable
- Savings
- "Green"
- Timely
- Expectations (OPR)

Codes / Building Science State of the Practice Tomorrow's Trends

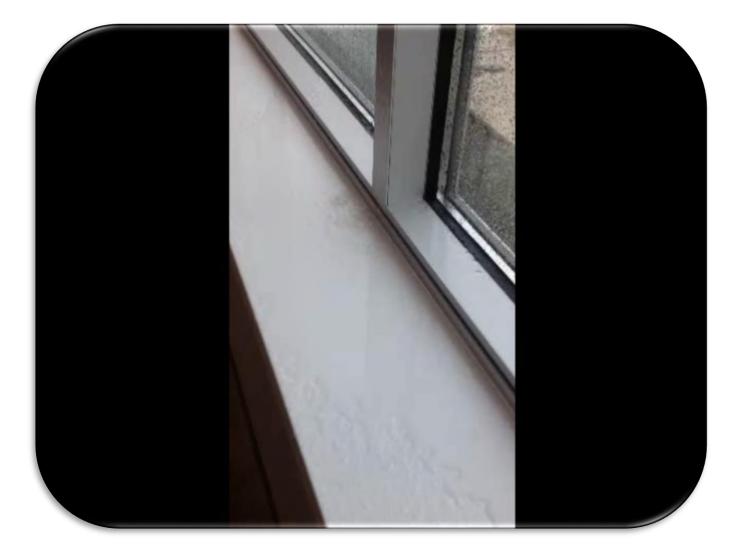


Environmental Separation

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Building enclosures are designed to separate interior from exterior.

Leaks















Air Quality / Health



Durability of Materials

























Program Outline

Quality Drivers

- Failures
- Safe
- Durable
- Savings
- "Green"
- Timely
- Expectations (OPR)
- Codes / Standards State of the Practice Tomorrow's Trends

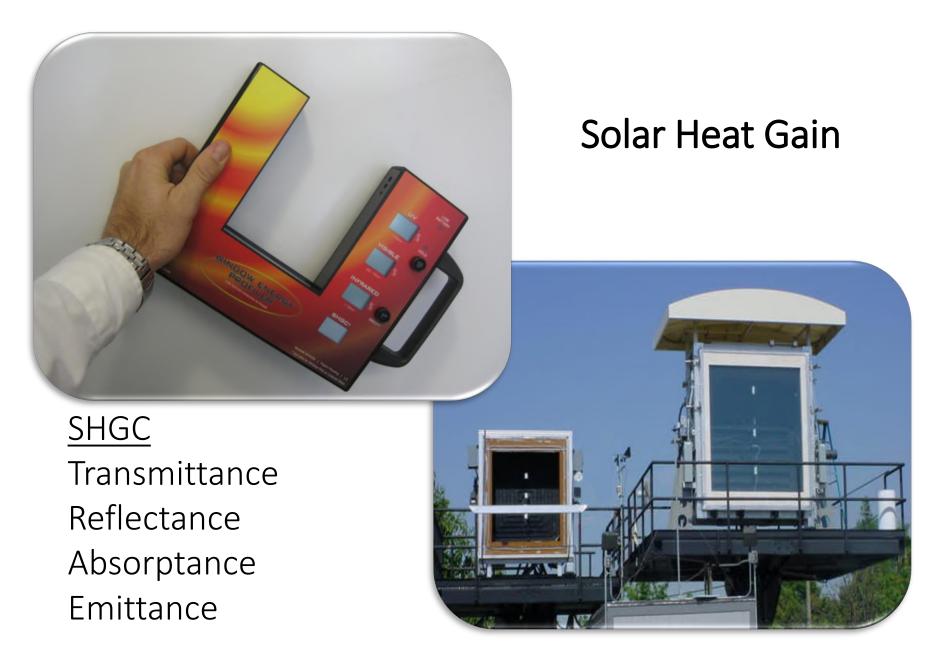




Solar Heat Gain

U-Factor

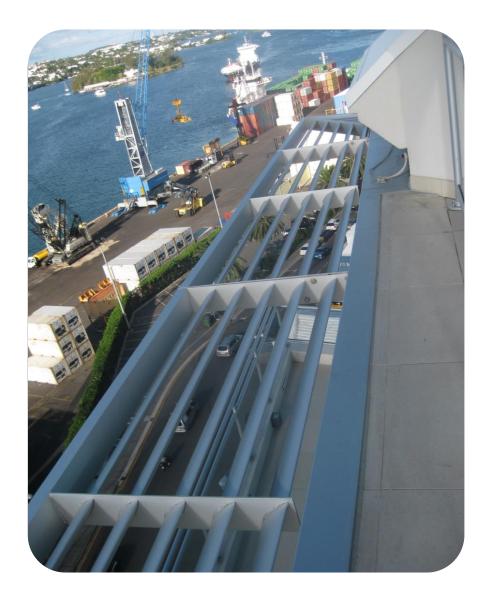
Air Leakage







Owner's Project Requirements





Window: Wall

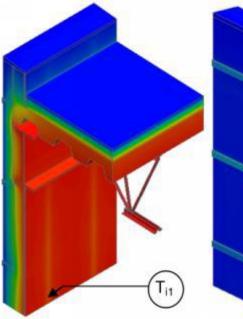


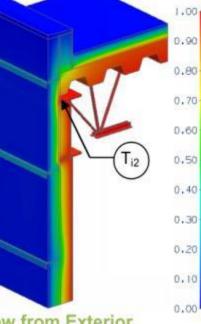
Thermal Discontinuities





Energy Modeling & BECx





Thermal Performance Indicators

Assembly 1D (Nominal) R-Value	R _{1Dr} , R _{1Dw}	Two base assemblies : r = roof w = wall (Detail 11)	
Transmittance / Resistance without Anomaly	U _{or} R _{or} U _{ow} R _{ow}	"clear field" U- and R- values. Separate values presented for the two base assemblies	
Surface Temperature Index ¹	Ti	0 = exterior temperature 1 = interior temperature	
Linear Transmittance	ψ	Incremental increase in transmittance per linear length of parapet	

¹Surface temperatures are a result of steady-state conductive heat flow with constant heat transfer coefficients. Limitations are identified in final report.

View from Interior

View from Exterior

Nominal (1D) vs. Assembly Performance Indicators

Base Assembly – Wall

Wall Exterior Insulation 1D R-Value (RSI)	R _{1D} ft ² ·hr· ^o F / Btu (m ² K / W)	R _{ow} ft ² ·hr·⁰F / Btu (m ² K / W)	U _{ow} Btu/ft ² ⋅hr ⋅ºF (W/m ² K)
R-5 (0.88)	R-19.2 (3.38)	R-13.40 (2.36)	0.075 (0.42)
R-10 (1.76)	R-24.2 (4.26)	R-16.28 (2.87)	0.061 (0.35)
R-15 (2.64)	R-29.2 (5.14)	R-18.49 (3.25)	0.054 (0.31)
R-20 (3.52)	R-34.2 (6.02)	R-20.50 (3.61)	0.049 (0.28)
R-25 (4.40)	R-39.2 (6.90)	R-22.14 (3.90)	0.045 (0.26)

Base Assembly – Roof

R _{1D}	R _{or}	U _{or}
ft ² ⋅hr⋅ ^o F / Btu	ft ² ⋅hr.⁰F / Btu	Btu/ft ² ⋅hr ⋅ ^o F
(m ² K / W)	(m ² K / W)	(W/m ² K)
R-21.2 (3.74)	R-21.0 (3.69)	0.048 (0.27)

Reference ASHRAE 1365 - RP

HVAC or Envelope?

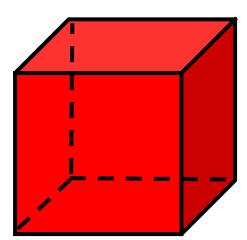




Energy and the Enclosure

Whole building air test results (ASTM E779) are expressed as air flow through the wall, roof, and floor, not just the facade.



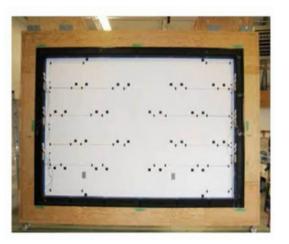


Oak Ridge National Lab - Study

Findings relating to energy modeling and air leakage:

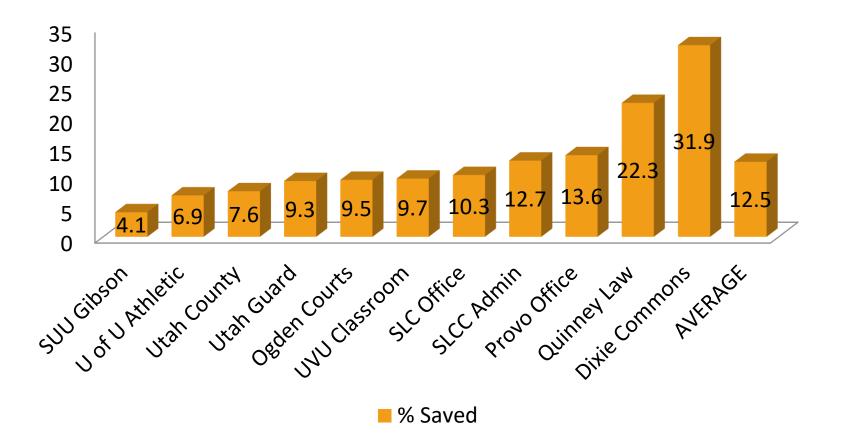
Current modeling software, doesn't do a good job of accounting for energy losses due to air leakage.

- Calculations are based on conductive losses rather than losses due to air leakage.
- Current models appear to underestimate the energy loss due to air leakage.
- Past studies focus on lower R-value walls compared to the higher R-values of today.



DFCM's Case for Rigorous BECx

Modeled Yearly Energy Cost Saved (%) = $[(0.8-0.1)/0.8] \times 100$



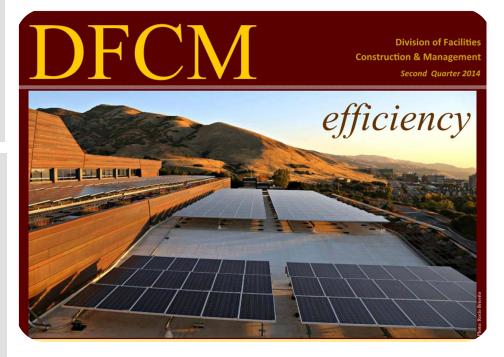
Achieve Exceptional Energy Savings

Building Envelope Commissioning

Over the years DFCM has learned the immense value of having high performing building envelopes. Quality systems that perform as designed provide value to the building and its occupants for decades.

In an effort to quantify the value of this program, DFCM conducted an analysis utilizing a sophisticated energy modeling process to determine annual energy cost savings ranging from 4% to 32%, with a majority of buildings experiencing savings in the 10% to 15% range.

- John Burningham, Energy Development Director



Sustainability Drivers



Saving Time – Mockups



Saving Time – Earlier Dry In



Program Outline

Quality Drivers Codes / Standards State of the Practice Tomorrow's Trends



CSA Z320-11

Building Commissioning Standards & Check Sheets

Test

- Does not specify qualifications • for **BFCxA**
- Does not require design peer • review – only input from Cx team
- Includes Pre-Construction and • **Functional Performance Testing**
- Addresses the objectives of • Part 5 – Environmental Separations of the National Building Code of Canada (NBCC) in addition to the OPR
- Includes a comprehensive list • of Functional Performance Tests

Field review & compliance Functional Property testing (static) performance Standard Title **Field** testing (mock-up or Compliance test report **Field** review quality review (lab) (visual) assurance) Acoustic ASTM E1425 Standard Practice for Determining the Acoustical х х х performance Performance of Windows, Doors, Skylights, and Glazed Wall Systems x х × ASTM E569 Standard Practice for Acoustic Emission Monitoring of Structures during Controlled Simulation x ASTM E2319 Air leakage Air flow х Standard Test Method for Determining Air Flow through the Face and Sides of Exterior Windows, Curtain Walls and Doors under Specified Pressure Differences across the Specimen х ASTM E283 Standard Test Method for Determining the Rate of Air leakage Air Leakage through Exterior Windows, Curtain Walls and Doors under Specified Pressure Differences across the Specimen Standard Test Method for Determining Air Leakage х x ASTM E779 Rate by Fan Pressurization х Standard Test Method for Field Measurement of х ASTM E783 Air Leakage through Installed Exterior Windows and Doors х х ASTM E1186 Standard Practice for Air Leakage Site Detection in Building Envelopes and Air Barrier Systems x х ASTM E1258 Standard Test Method for Airflow Calibration of Fan Pressurization Devices Air permeance ASTM E2178 Standard Test Method for Air Permeance of **Building Materials**

Table B.1 Architectural testing protocols

(See Clause B.3.)

(Continued)

ASTM E2813-12

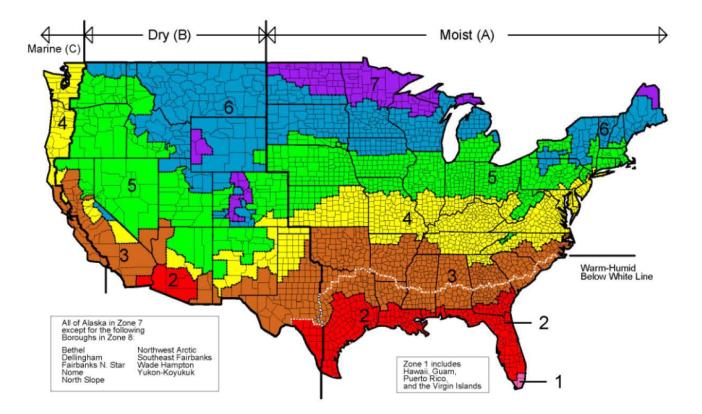
"This practice is intended to serve as a concise, authoritative, and technically sound practice for Building Enclosure Commissioning (BECx) that establishes two levels of BECx: Fundamental and Enhanced.

- Specifies qualifications for BECxA
- Specifies a "process" that has some overlap and conflict with Guideline 0 and ASHRAE Standard 202
- Includes questions representing the minimum range of issues and concerns that must be considered during development of the OPR
- Requires design peer review Fundamental at CDs, Enhanced at SD, DD and CD
- Includes Pre-Construction and Functional Performance Testing
- Includes a comprehensive list of Functional Performance Tests and outlines mandatory testing for Fundamental and Enhanced.

Air Leakage Requirements

Continuous Air Barrier shall be provided

- IECC: except Zones 1-3
- ASHRAE: except semi-heated spaces in Zones 1-6



Determining Air Infiltration

Materials

- ASTM E2178
- 0.004 cfm/sq.ft. @75 Pa



Testing *air barrier materials* is <u>necessary</u> but <u>not sufficient.</u>

Assemblies

- ASTM E2357
- 0.04 cfm/sq.ft. @75 Pa



Testing of *air barrier assemblies* is an essential step to demonstrate performance of <u>installed air barriers</u>

Whole Building

- ASTM E779
- 0.25-0.4 cfm/sq.ft.@75 Pa

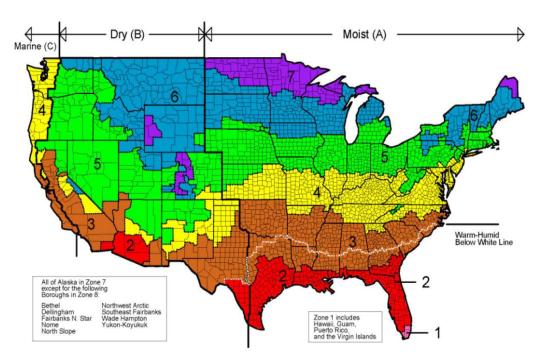


Testing *whole building* at the end of the project may be <u>too late</u> and/or <u>too expensive to fix mistakes</u>

Vapor Control Layer

Vapor Retarders per IBC 2012:

- Class I or II vapor retarders provided on interior side of frame wall in Zones 5-8 and Marine 4
- Class III permitted conditionally



Exceptions:

- 1. Basement walls.
- 2. Below-grade portion of any wall.
- Construction where moisture or its freezing will not damage the materials.

LEED Version 4

Fundamental Commissioning and Verification

- Inclusion in the owner's project requirements (OPR) and basis of design (BOD)
- Review of the OPR, BOD and project design

Enhanced Commissioning Option 2

- Review contractor submittals
- Verify inclusion of systems manual requirements in CD
- Verify inclusion of operator and occupant training requirements in CD
- Verify systems manual updates and delivery
- Verify operator and occupant training delivery and effectiveness
- Verify seasonal testing
- Review building operations 10 months after substantial completion
- Develop an on-going commissioning plan

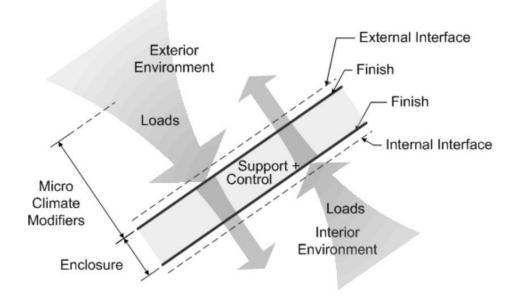
Program Outline

Quality Drivers

Codes / Building Science

- Code Review
- Building Science 101
- State of the Practice

Tomorrow's Trends

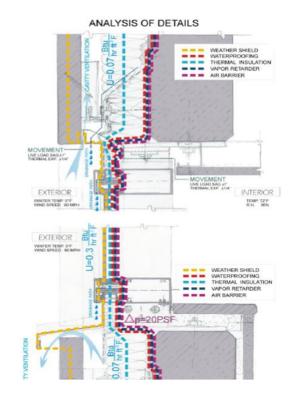


Control Layers

Building enclosures are designed to control multiple loadings.

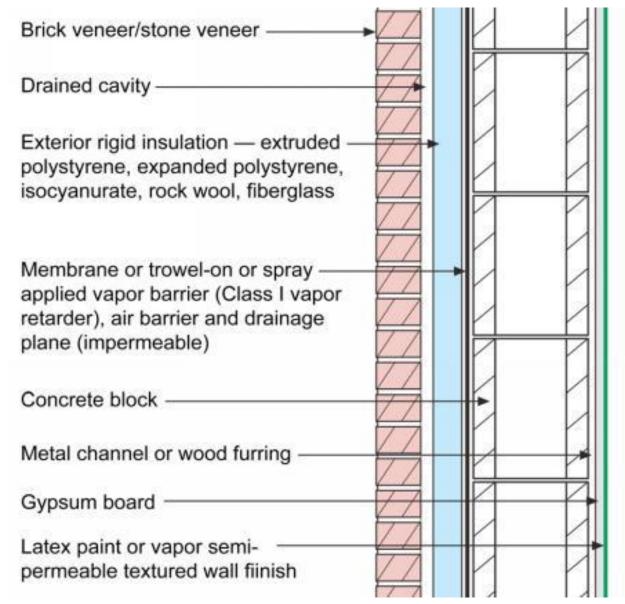
Control layers include:

- 1. Water control layer
- 2. Air control layer
- 3. Vapor control layer
- 4. Thermal control layer



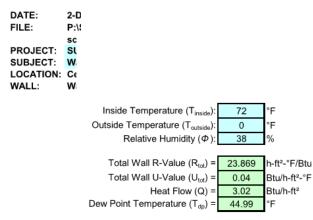


Enclosure Design





Enclosure Design



Wall Sections

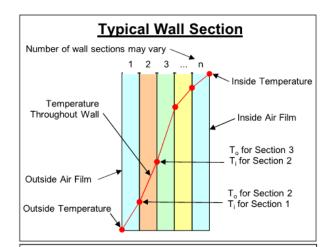
Description	R-Value	T _o (°F)	T _i (°F)	$\phi_{\rm max}$ (%)
Outside Air Film	0.17	0.0	0.5	5.8
1/2" UHPC panel	0.104	0.5	0.8	5.9
Air Space	1.2	0.8	4.4	7.0
2" mineral wool insulated sheathing	7.875	4.4	28.2	19.6
Vapor Barrier	0	0.8	28.2	19.6
7/16" OSB	0.62	28.2	30.1	201
10" mtl studs w/2" cell spray-on	12.66	30.1	68.3	88.0
5/8" gyp board	0.56	68.3	69.9	93.3
Inside Air Film	0.68	69.9	72.0	100.0
Notes				

 ${\pmb \phi}_{\max}$ is the relative humidity at which condensation may occur on the inside

1. surface of the wall section.

- The ϕ_{max} value appears red if it is lower than the room humidity and there is no
- 2. "Vapor Barrier" between the section inside surface and the inside of the room. This indicates there may be condensation in the wall on that surface.

Cell Color Legend Information that must be input by the user. Typical values that may be changed if needed. Values that are calculated automatically.



Formulas $Q = U_{tot} \left(T_{inside} - T_{outside} \right) \quad U_{tot} = \frac{1}{R_{tot}}$

 $R_{tot} = \sum R_{sec\ tion}$ All the temperatures in the following equations are in °C and are converted to/from °F as needed in this spreadsheet.

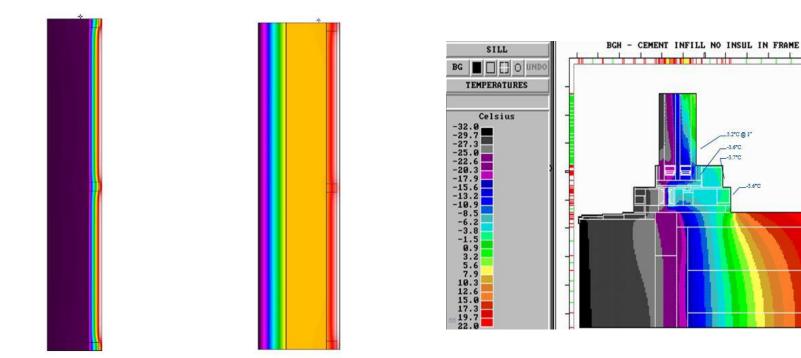
$$T_{dp} = \frac{237 \cdot 7 \log\left(\frac{P_s\phi}{611}\right)}{7.5 - \log\left(\frac{P_s\phi}{611}\right)} \qquad \phi_{max} = \frac{P}{P_s} 100$$

$$P_s = 6.11 \times 10^{\frac{7.5 T_{inside}}{237.7 + T_{inside}}} \qquad \text{Saturated Vapor Pressure}$$

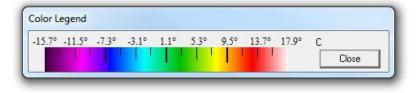
$$P = 6.11 \times 10^{\frac{7.5 T_i}{237.7 + T_i}} \qquad \text{Actual Vapor Pressure}$$



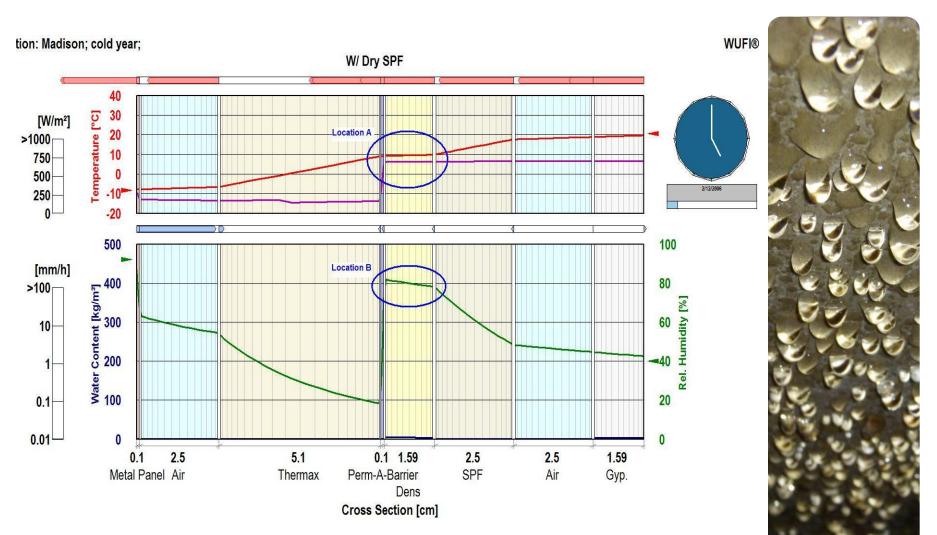
Heat Transfer Simulation



Two-Dimensional Building Heat Transfer Modeling



Enclosure Design



Program Outline

Quality Drivers Codes / Building Science

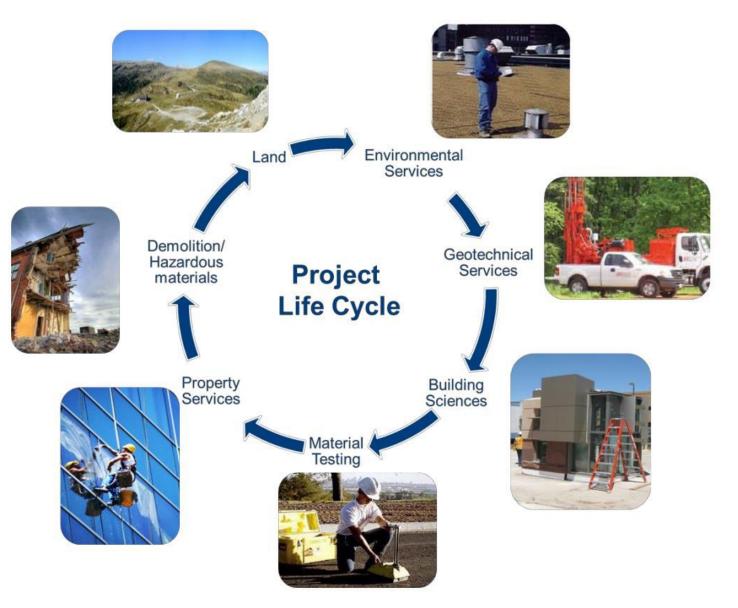
State of the Practice

- Materials
- Consulting / Design
- BECx
- Field Testing
- Inspections

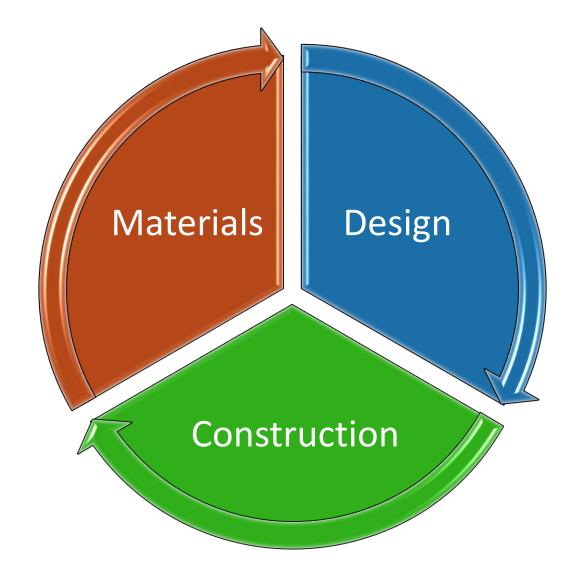
Tomorrow's Trends



Project Life Cycle



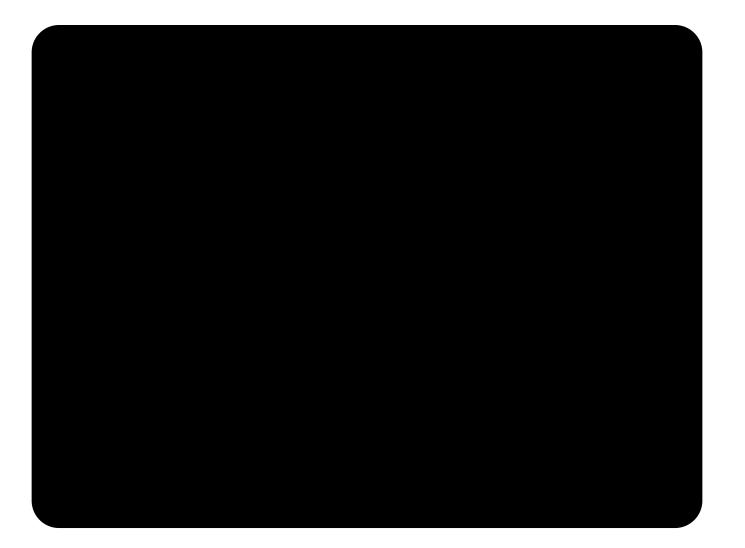
Common Forms of QA



Arena Blast Testing



Hail Impact Testing



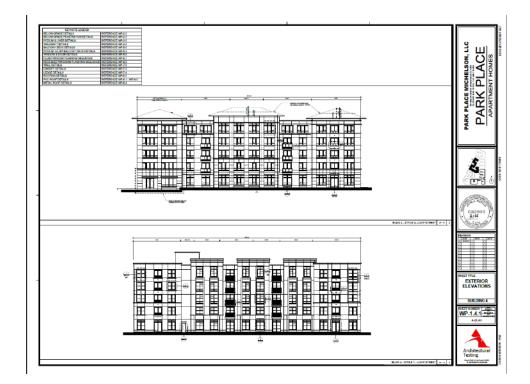
Forced Entry Resistance





Program Outline

Quality Drivers Codes / Standards **State of the Practice** Tomorrow's Trends



Consulting –vs- Cx

BECx - Process that verifies enclosure performance against the Owner's Project Requirements (OPR) and Basis of Design (BOD)



BECx:

-VS-

- Formal Process (start/end)
- Based on performance
- More accountability
- Based on real world cond.

Enclosure Consulting:

- Could be only one task
- Based on reducing liability
- Less accountability
- Based on standards

Code / Special Inspections





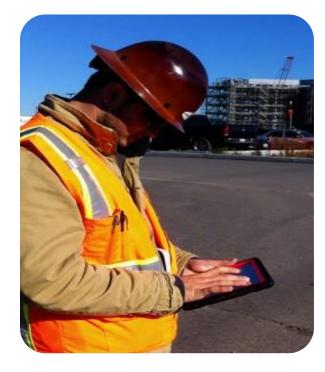




Comprehensive Enclosure QA

Field QA Inspection

• Electronic Field Reports

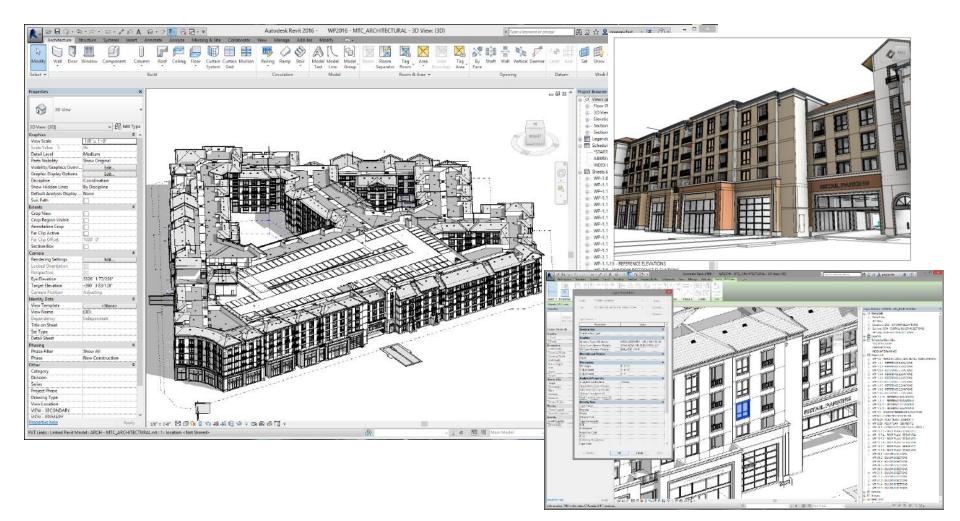


Centerpointe 01/1	4/2015	Log 337			
Exterior Doors Flashing					
1. Self-adhered membrane installed at door jambs.	Checked				
2. Door Pan flashings fabricated with a 1/2" vertical dam.	Checked				
3. Door pan flashings installed tightly into rough opening.	N/A				
4. Door threshold substrate slope reviewed prior to pan installation.	N/A				
5. All fasteners flush.	Checked				
6. Door back dams are protected.	Checked				
Windows Flashing					
 Rough opening clean and framing ready for flexible flashing application. 	N/A				
2. All fasteners are flush.	Checked				
3. Self-adhered membrane primer installed.	N/A				
 Self-adhered membrane shingled where required. 	Checked				
5. Self-adhered membrane/flexible flashing laps reviewed.	Checked				
6. Self-adhered membrane paper backing removed where required.	Checked				
Exterior Door Installation		•			
1. Review flexible flashing at 2-Hour firewall conditions.	N/A				
2. If drywall is required for fire, flexible flashing is to be installed over the drywall.	N/A				
3. If the jamb is metal, J-mold is required along the jambs and a min. of 1/4" between the door trim and J-mold is required to allow for backer rod.	N/A				
 Head flashing installed over the door jamb/flexible flashing wrapping into opening. 	N/A				
5. Door jambs notched around the back jamb.	N/A				
Window Installation					
1. Review sealant type used at flexible flashings.	Checked				
2. Window installed with sealant oozing from the	Checked				
015-01-14 Centerpointe Pre Lath, WD Flashing, WD Install, Railings					

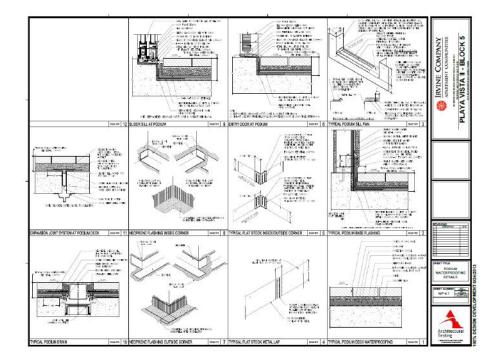
2015-01-14 Centerpointe_Pre Lath, WD Flashing, WD Install, Railings

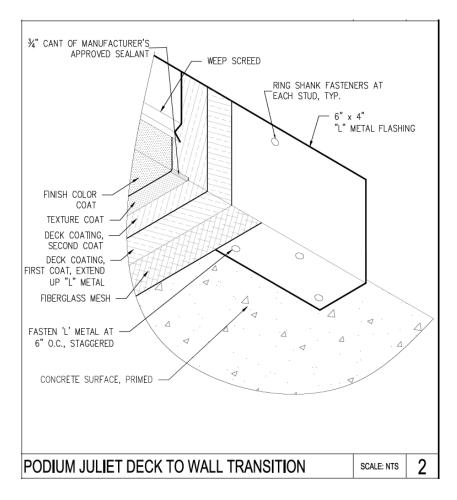
Consulting/Design QA

Revit Model



Waterproofing & Air Barrier Design



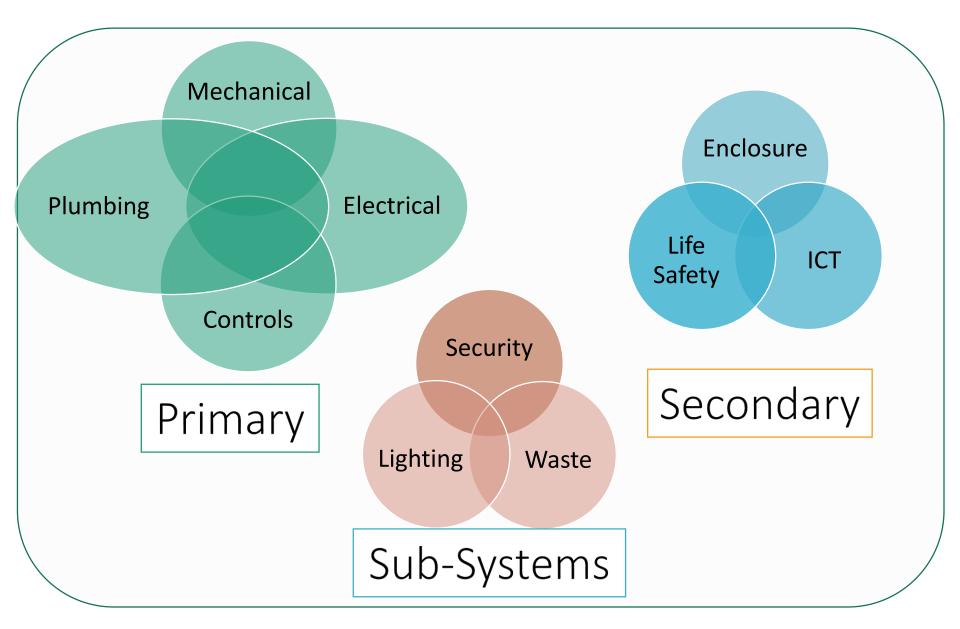


Discipline Specific Cx





Whole Building Commissioning



Commissioning Twin Track

Systems to be Cx

- Mechanical
- Electrical
- Plumbing
- Life Safety
- ICT
- Building Enclosure

Performance (OPR)

- Energy
- Acoustical
- Air Quality

Commissioning Twin Track

Systems to be Cx

- Mechanical
- Electrical
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- ICT -
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Performance (OPR)

- Energy
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- Air Quality

Commissioning Twin Track

Systems to be Cx

- Mechanical
- Electrical
- Plumbing
- Life Safety
- ICT
- Building Enclosure

Performance (OPR)

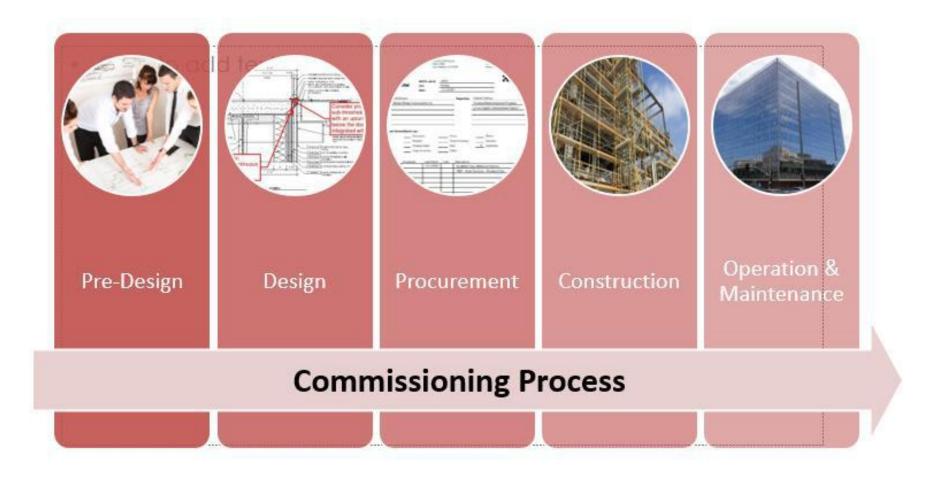
- Energy
- Acoustical
- Air Quality

Sub-Discipline Specific Cx

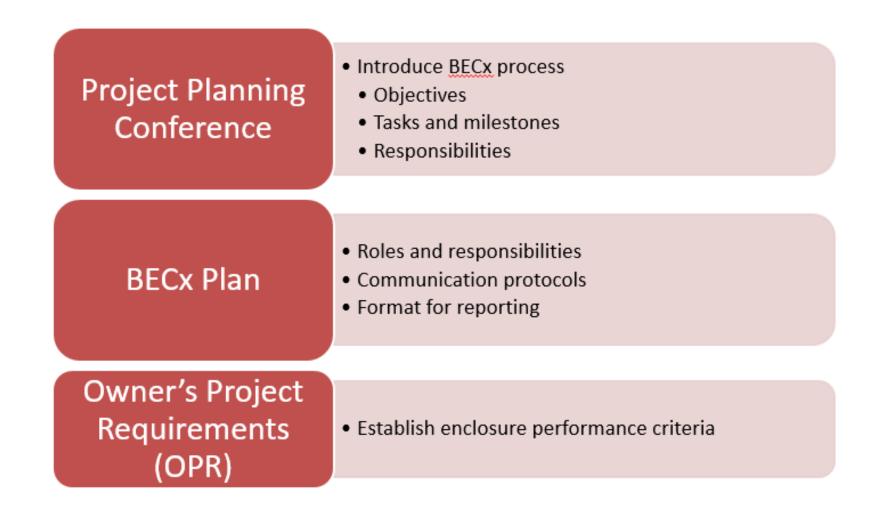


Thermal Structural Solar Safety Systems Durability Fire Acoustics Blast Water / Air Testing Calibration Mock-up IAQ Roofing Glazing Façade Waterproofing Material Properties

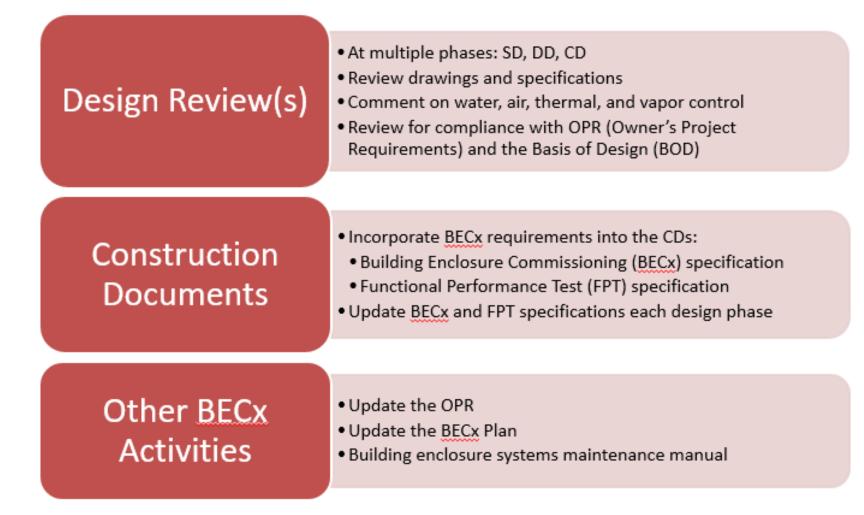
BECx Process



Pre-Design



Construction Documents



Functional Performance Testing Typical Failures:



Concrete cracks

Z-girt fasteners

Brick ties

Functional Performance Testing

Performance Requirements

- Building Enclosure Functional Performance Testing Specification Section
- This Section shall supersede other Sections where contradictions occur

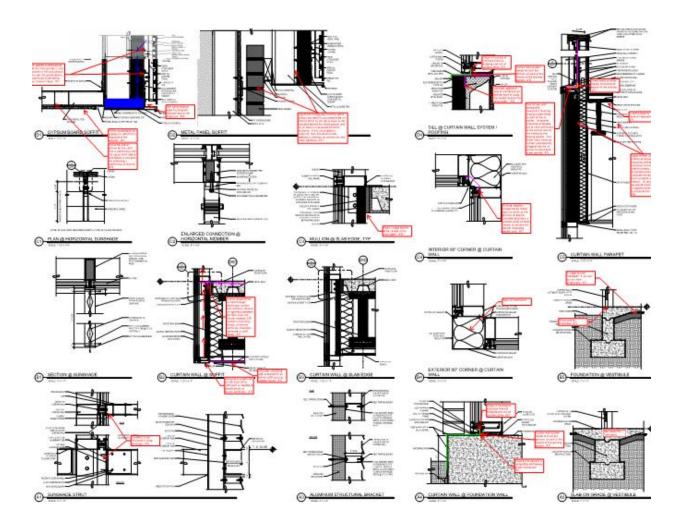
Component	Performance Criteria	
	Air	Water
Curtain Wall/ Fenestrations/ Skylights	ASTM E 1186 (4.2.7) – No major air leaks. A major leak is defined as air and smoke are visible and easily detectable by hand within one inch of the leak location(s) ASTM E 783 – Maximum air leakage of .09 cfm/ft at an air pressure differential of 6.24 psf	AAMA 501.1/ ASTM E 1105 - No uncontrolled water leakage when tested under a pressure difference of 8.0 lbf/sq. ft
Air Barrier Assemblies	ASTM E 1186 (4.2.6) – Pass/fail criteria shall be no bubbles observed in the leak detection liquid. ASTM E 783 – Maximum air leakage of .04 cfm/ft at an air pressure differential of 1.57 psf ASTM E 1186 (4.2.7) – No major air leaks. A major leak is defined as air and smoke are visible and easily detectable by hand within one inch of the leak location(s)	AAMA 501.1/ ASTM E 1105 - No uncontrolled water leakage when tested under a pressure difference of 8.0 lbf/sq. ft
Roofing Systems	ASTM E 1186 (4.2.6) – Pass/fail criteria shall be no bubbles observed in the leak detection liquid.	ASTM D5957 – No leaks through membrane/roof deck after 48 hours of 2.5" ponded water.

C. Water leakage is only acceptable if ALL of the following conditions are satisfied:

- 1. Water is contained and drained to the exterior.
- 2. There is no wetting of a surface that is visible to the building occupants.
- 3. There is would be no staining or other damage to the completed building or finishes.

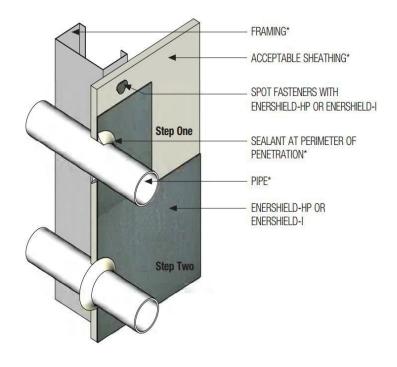
Design Phase

Design Reviews:



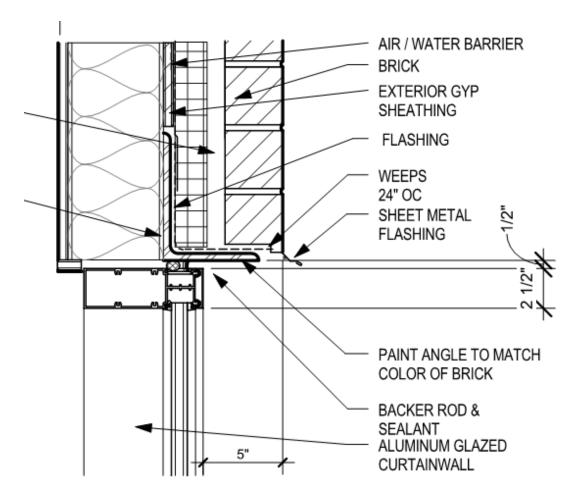
Typical Interface Concerns

Penetrations:



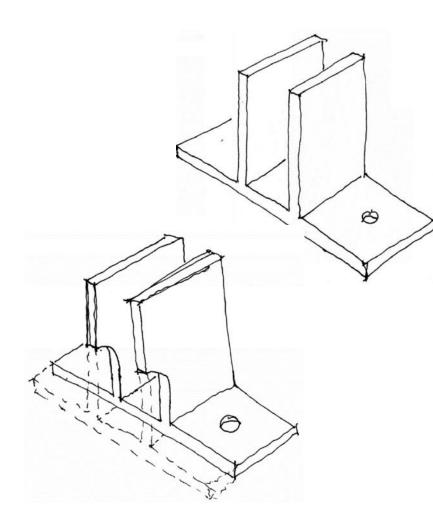


Head Detail



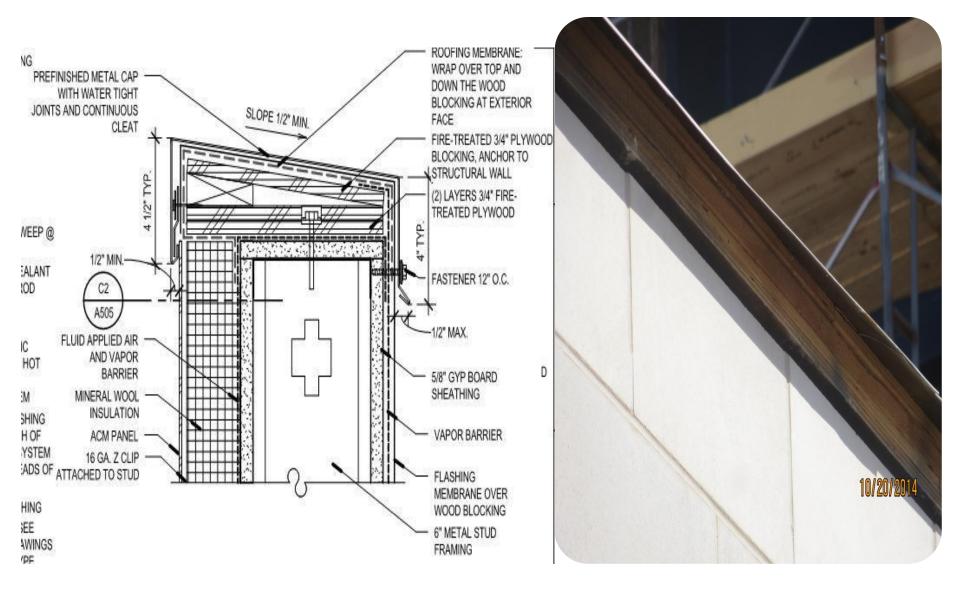


Typical Interface Concerns

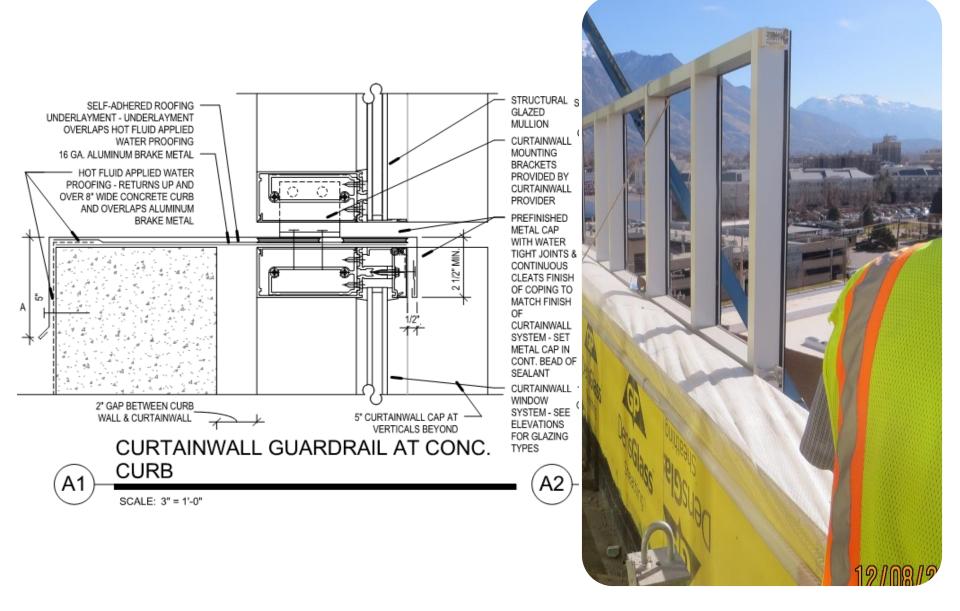




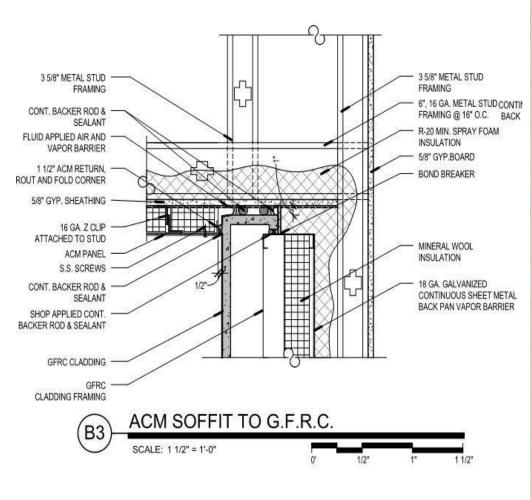
Parapet Cap



Extended Curtain Wall

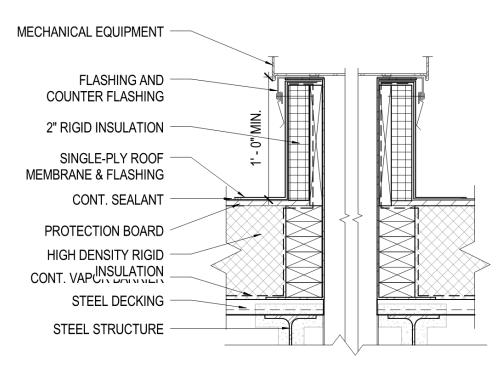


Soffits



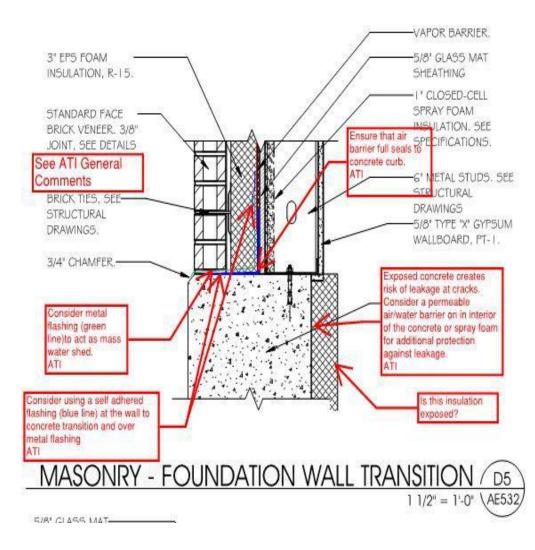


Mechanical Equipment





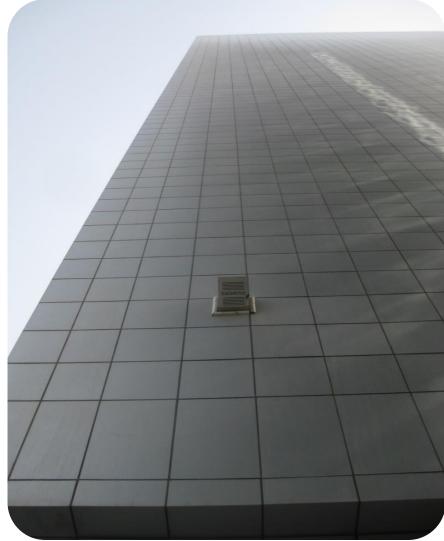
Wall to Foundation





Successful Design

- Achieve environment separation
- Meet durability/sustainability
- Fulfills desired use
- Simple
- Redundant
- Constructible



Successful Design

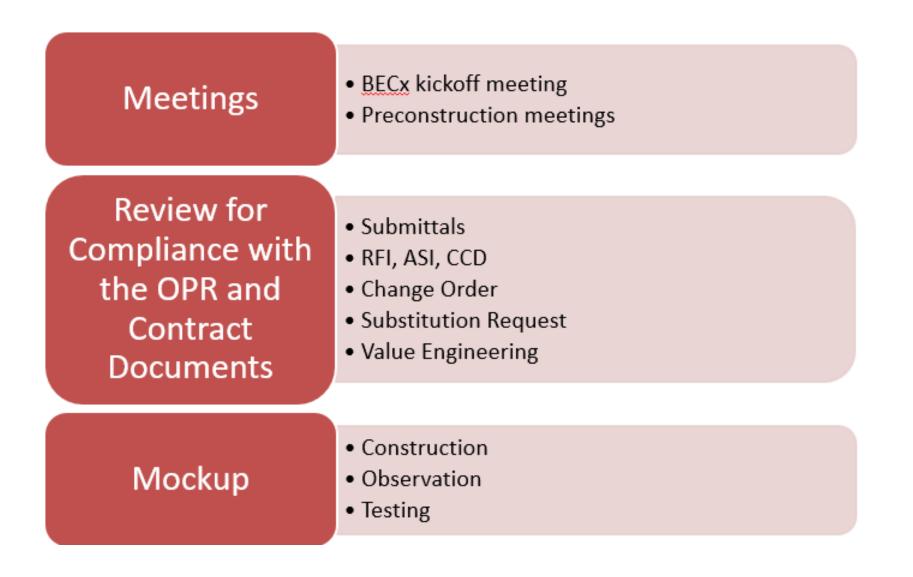
- Achieve environment separation
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Successful Design

- Achieve environment separation
- Meet durability/sustainability
- Fulfills desired use
- Simple
- Redundant
- Constructible





Types of Mock-ups:

- Freestanding fully enclosed
- Freestanding partially enclosed
- In-situ







Value of Mock-ups:

- Verify the performance of the systems
- Set construction standards
- Establish sequencing of work
- Verify material selection



Mock-up Testing:

Who should witness?

- Contractor
- Air barrier subcontractor
- Glazing subcontractor
- Roofing subcontractor



Construction

Field Observations

- Quality assurance tool
- Verifying compliance with:
 - Contract documents
 - Submittals and shop drawings
- Product installation instructions
- Industry standards

Functional Performance Verification

- Verify the performance of the systems (including interfaces)
- Verify installation methods
- Avoid late stage (expensive) problems with early detection.

Other BECx Activities

- BECx meetings to review building enclosure schedule, testing, and Issues
- Update OPR and BECx plan
- Review contractor checklists
- Construction phase BECx report

Program Outline

Quality Drivers Codes / Building Science

State of the Practice

- Materials
- Consulting / Design
- BECx
- Field Testing
- Inspections

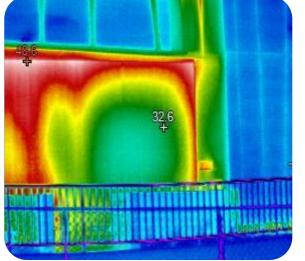
Tomorrow's Trends

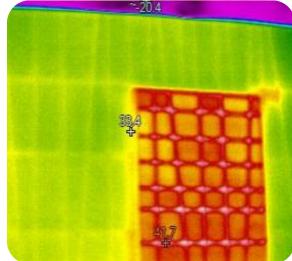


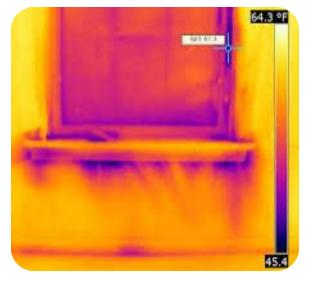
Functional Performance Testing

ASTM E1186, Practice 4.2.1

- Standard Practices for Air Leakage Site Detection in Building Envelopes and Air Barrier Systems - Building Depressurization (or Pressurization) with Infrared Scanning Techniques
- Qualitative Air Infiltration/Exfiltration Test







Functional Performance Testing ASTM E1186, Practice 4.2.6



Functional Performance Testing

ASTM E1186, Practice 4.2.7

- Standard Practices for Air Leakage Site Detection in Building Envelopes and Air Barrier Systems – Chamber Depressurization in Conjunction With Leak Detection Liquid
- Qualitative Air Infiltration/Exfiltration Test





Functional Performance Testing ASTM E1186, Practice 4.2.7





Functional Performance Testing AAMA 501.1









Field Observations

Typical Observations:



Curtain wall fasteners

Unadhered flashing

Typical Observations:



Thin air/vapor barrier

Missed fasteners

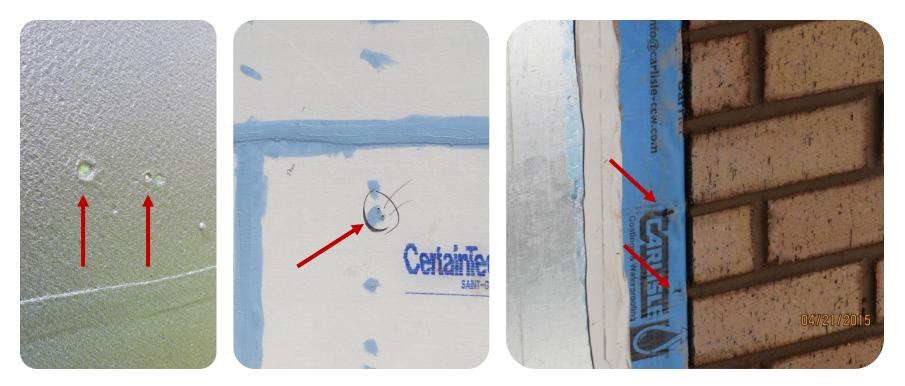
Typical Observations:



Insufficient spray foam

Unsealed electrical box

Typical Observations:



Air/Vapor Barrier

Unsealed holes

Holes in flashing



O & M Phase

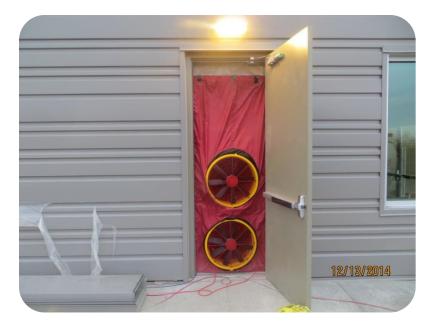


FINAL PROJECT COMMISSIONING REPORT

Functional Performance Testing

ASTM E779 (Whole Building Air Test)

- Standard Test Method for Determining Air Leakage Rate by Fan Pressurization
- Quantitative Whole Building Air Leakage Test







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Program Outline

Quality Drivers Codes / Building Science State of the Practice

Tomorrow's Trends

- One world
- Tighter Schedules
- More on-site chemistry
- Ambiguity in Qualifications
- Robust energy models
- Desire for green

Geographical Expansion

- The recognition of building enclosure commissioning has expanded beyond US
- International labor force
- Increase in foreign fabrication /materials

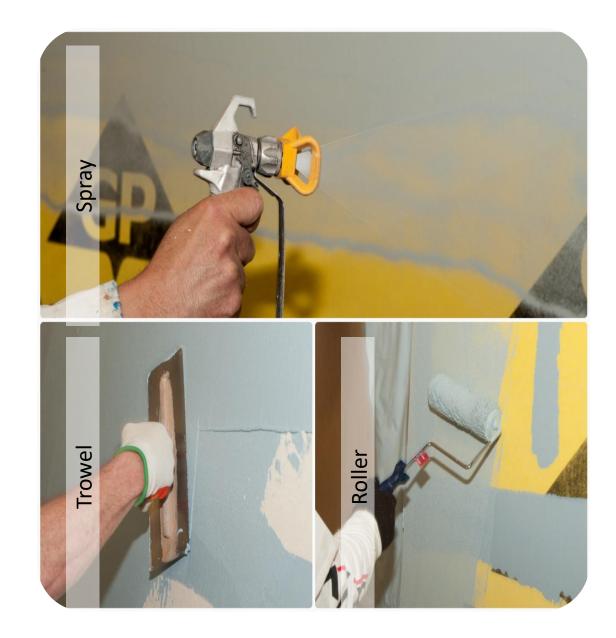


Tighter Schedules



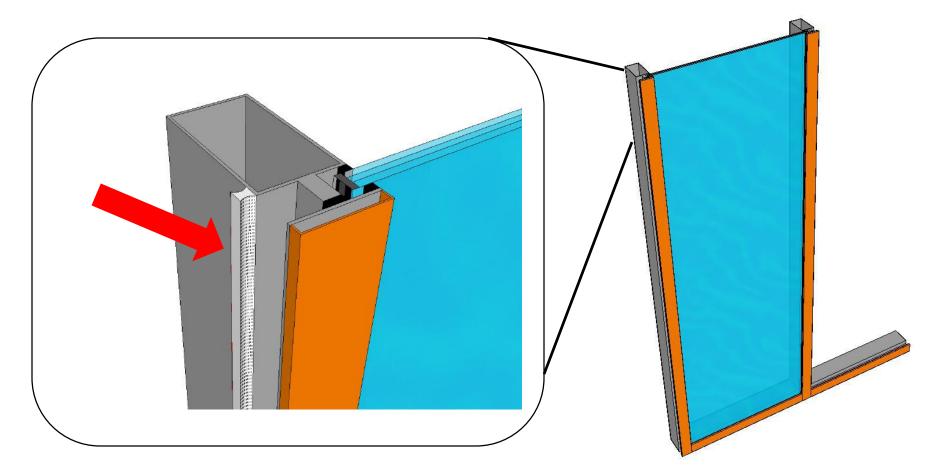
Fluid-Applied

- Asphalt
- Acrylic
- STPE
- Silicone



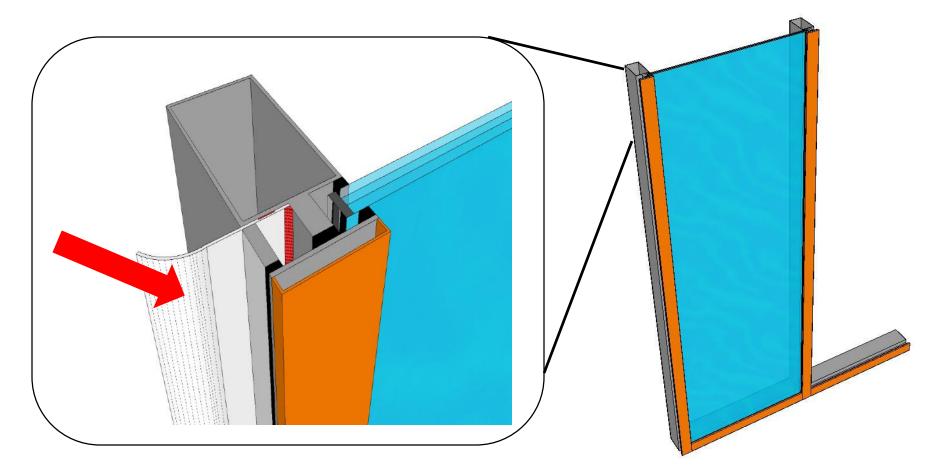
Primary Air and Water Seal

Sealant



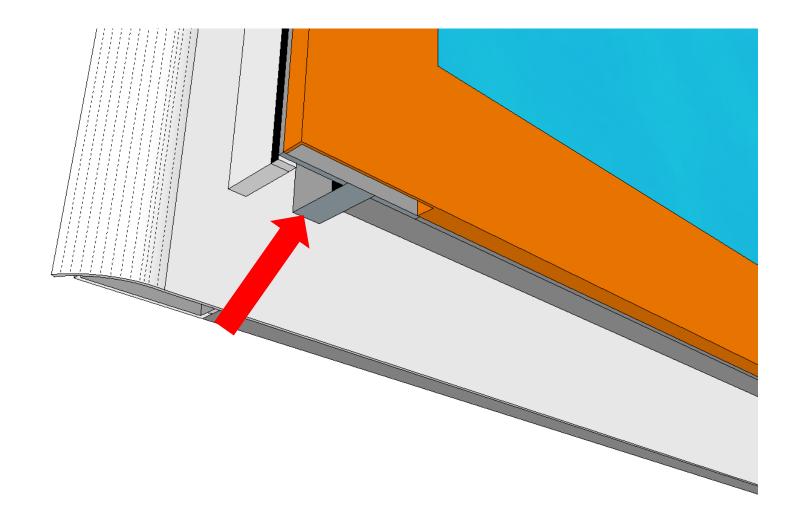
Primary Air and Water Seal

Silicone Sheet



Primary Air and Water Seal

Silicone Sheet



Vapor Control Layer

Variable Permeance Materials

MemBrain[™], The SMART Vapor Retarder & Air Barrier Film

PRODUCT DESCRIPTION

Basic Use: CertainTeed MemBrain Smart Vapor Retarder is a vapor retarder sheeting intended for use with unfaced, vapor permeable mass insulation (fiber glass and mineral wool) in wall and ceiling cavities.

Benefits: MemBrain Smart Vapor Retarder is a polyamide film that changes its permeability with ambient humidity conditions. The product's



permeance is 1 perm or less when tested in accordance with ASTM E 96, dry cup method, and increases to greater than 10 perms using the wet cup method. This process allows closed building envelope systems to increase their drying potential with seasonal climatic changes. With a high



Energy Modeling & BECx

Trends:

- Model accuracy is increasing
- Model comparison with actual performance is increasing
- Most projects have modeling requirements
- Modeling is dictating some design decisions

Case Study 1- Philadelphia

- Built in 1980's
- Active water and air leakage
- Client is upgrading building to increase commercial leasing value/solve problems.



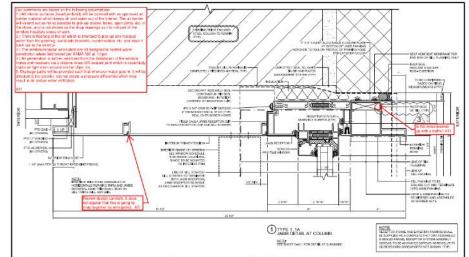
Case Study 1 - Philadelphia

- Existing BECx starts with an investigation
- Mock-ups were key to verifying repair scope
- New windows, insulation, air barrier, roof, existing cladding to remain
- Air leakage performance increase by 10x



Case Study 2 – New York City

- Built in 1940's
- 14 stories, 460,000 sf
- Concrete encased steel frame
- Client is upgrading building to change use from manf. to education
- Client looking to greatly increase energy performance
- Minor façade repairs





Case Study 2 – New York City

- Existing BECx starts with an investigation
- Mock-ups were key to verifying repair scope
- New windows, insulation, air barrier, roof, existing cladding to remain
- Air leakage performance increase by 10x





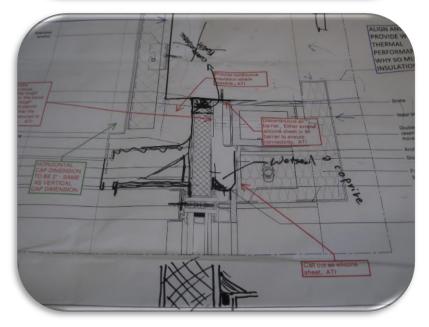
Case Study 3 – New York City

- Built in 1930's
- 7 stories
- Client is upgrading building to change use from manf. to residences
- Modest façade repairs
- Desire energy savings

Case Study 3 – New York City

- Existing BECx starts with an investigation
- Mock-ups were key to verifying window performance
- New windows, roof and exterior coating / air barrier





This concludes The American Institute of Architects Continuing Education Systems Course

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acg



