

AABC Commissioning Group AIA Provider Number 50111116

Commissioning Electrical Systems in Mission Critical Facilities

Course Number: CXENERGY1914



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April 17, 2019

CXEnergy Conference Orlando 2019

Commissioning Electrical Systems in Mission Critical Facilities

Port Authority of NY & NJ – World Trade Center (WTC) Transportation HUB Social Security Administration- National Support Center

April 17, 2019

Presented By: Paul Liesman, CxA, EMP, CFM Michael Trizzino, PE David Relko, PE, CxA



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Safety Moment

- Hearing Protection
 - Environment can reach over 100dB during generator full-load testing
- Flame Resistant Clothing
 - UPS door panel cannot close when the current transformers of a power quality meter are connected during full-load testing.



Source: OSHA.gov





Presentation Highlights

- Background of Two Projects
- Challenges at the WTC Transportation Hub
- Challenges at the SSA NSC Data Center
- Test Methods and Testing Process
- Take-Away Issues





Challenges and Opportunities Presented by Electrical Commissioning

- Verification and review of NETA Results
- Verifying component functionality
- Verifying function of electrical systems
- Intra-system & Inter-system functionality verification
- Interaction of energy supply and load
- Functionality of all systems during transition from Normal to Standby Power and back to Normal Power.
- Parallel testing events that can occur during electrical commissioning



World Trade Center (WTC) Transportation Hub





World Trade Center (WTC) Transportation Hub

- Known as the "Oculus"
- Center of an integrated network of underground pedestrian connections
- 800,000 square feet
- Connects visitors to
 - WTC Towers 1, 2, 3, and 4
 - 11 different NYC subway lines
 - PATH rail system
 - Brookfield Place
 - National September 11
 Memorial & Museum
 - Battery Park City Ferry Terminal







World Trade Center (WTC) Transportation Hub





Fundamentals

- Equipment thoroughly cleaned
- Lock Out, Tag Out (LOTO)
- Integrity Tests
 - Visual
 - Mechanical
 - Electrical
 - Ground-Resistance
 - Insulation-Resistance
 - Over-Potential
 - Current Injection





Examples of Fundamentals



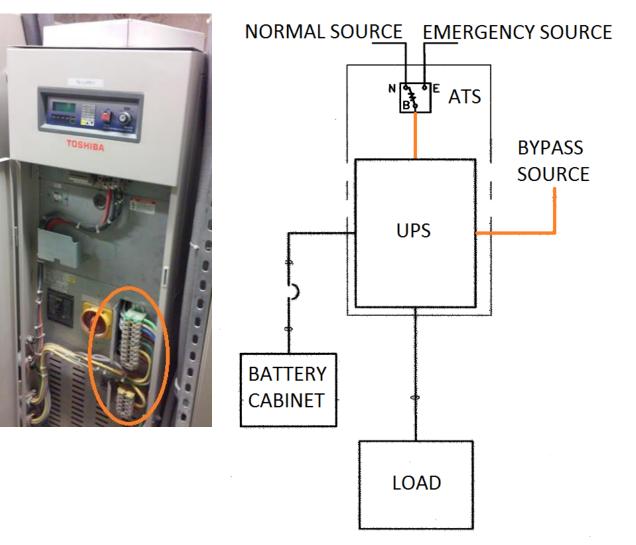


Testin 1. Cor	ntact Resis	stance ce Criteria	μΩ									
	Phase A	:	μΩ Ph a	ase B:	μΩ	Phase C:	μΩ					
2. Inst	ulation Res	sistance										
	Acceptant	ce Criteria	MΩ	Test Vo	oltage <u> </u>							
	Open	A-A	MΩ	B-B	MΩ C-C	ΜΩ						
	Closed	А-В	ΜΩ	B-C	MΩ C-4	ΜΩ						
	Closed	A-G	ΜΩ	B-G	MΩ C-C	β ΜΩ						
3. Primary Current Injection:												
	Se	ettings	Test C	urrent								
	Pick-Up	Delay	% PU	Current	Phase A	Phase B	Phase C					
LT ST												
SI	NA	NND				_						
Inst. Gnd.	NA	ININD										
4. Sec		irrent Injection				TestTime						
	Settings			urrent								
	Pick-Up	Delay	% PU Current		Phase A	Phase B	Phase C					
LT ST Inst.	NA	NND										
Gnd.		ININD										
onu.												



Uninterruptible Power Supply (UPS)

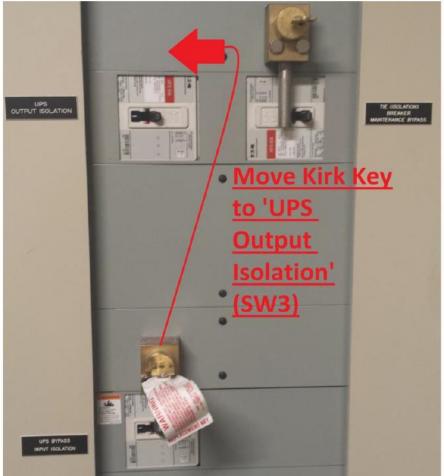
 The output of the ATS must be connected to the primary source input of the UPS, or the UPS load won't be protected with emergency power.

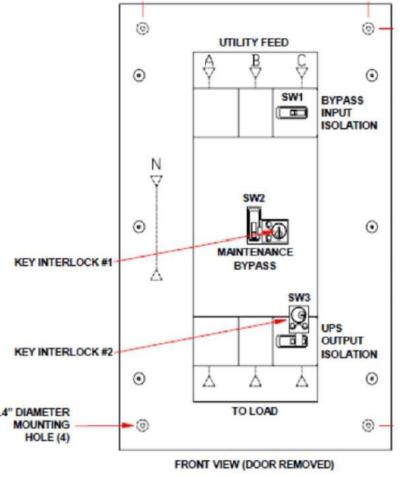




Kirk Key Interlock

 Incorrect installation will result in accidental outage of UPS downstream load







Automatic Transfer Switch (ATS)

- During functional testing, confirm signals to the following systems
 - Paralleling
 Switchgear
 - Elevator
 Controllers
 - SCADA
 - Fire Alarm





Diesel Generator & Paralleling Switchgear

- Full-load testing of each generator per NFPA 110
- Paralleling Switchgear Integration
- Testing of system alarms and interlocks

- Svetem Alaritis
System Alarms
Low Fuel Level
Low Coolant Level
Overspeed
Low OII Pressure
Pre-Low Oll Pressure
High Engine Temp 🕜
Pre-High Engine Temp 🥝
Low Coolant Temp 🙆
Fail to Start 🎯
Overload 🥝
Under Frequency 🙆
Low AC Voltage
High AC Voltage
ATS Monitoring (Switchgear Room
rATS#3rATS#4
ATS#3 On Emergency Power () ATS#4 On Emergency Pow



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Integrated System Testing (IST)

- Complexity requires logistical planning
- Communication is key
- Dry run of test ensures everyone's understanding of their role and responsibilities
- Black Start (Pull the Plug) Test
 - Facility successfully operates on emergency power
 - Load Shedding of ATS units, based upon ATS priority level
 - Bus Optimization of Paralleling Switchgear



SSA NSC Project Background

- A Shovel Ready Project Funded through ARRA
- Rural Site in Urbana, Maryland on 50 greenfield acres
- Three buildings commissioned-
 - Office Building
 - Data Center (main structure)
 - Security Building
- SSA is the Owner
- GSA managed the program
- 350,000 sf total facility size
- Jacobs performed CM and CxA







Project Background- SSA Project Drivers

- Replace an obsolete existing Data Center infrastructure
- Consolidate existing SSA facilities
- Exceed industry standard metrics for maintenance and operations costs
- Protect from cyber threats
- Handle growing demand on the network, (e.g. electronic hearings).
- Meet Federal Government mandate for increased energy efficiency
- Modernize physical security infrastructure



Day One Facts and Figures

- 52,000 sf of white floor space
- 4800 tons total chilled water capacity (N+2)
- White Space: 6MW electrical capacity (2N) expandable to10MW installed standby power
- 20 minutes of Thermal Energy Storage
- Uptime Institute Tier III Certified



Electrical Commissioning: SSA NSC Data Center

- Focus on electrical commission of mission critical facilities using my experiences with the SSA NSC data center. What worked, what didn't
- Discuss the integration and combined test with other disciplines
- Complexities of testing mission critical facilities
- Uptime Institute required testing (Tier III)





Communication

- Electrical Cx is not standalone and done in a vacuum
- The operation of the electrical systems need to be fully integrated with the operation of the mechanical systems to serve the critical areas of the facility
- 3 Cs of Mission Critical Cx:
 Communication, Coordination & Cooperation
- Early Involvement and Development of the Team
 - Electrical Contractor
 - Mechanical Contract
 - Construction Manager
 - Owner



Early Involvement

- Early engagement of the commissioning agent is necessary:
 - start of project's concept design
 - design reviews and lessons learned to help with commissioning, aid in scheduling and be a future benefit for the owner.
- Coordination & Scheduling
 - Cx testing must be blended into the overall construction schedule, not just something that happens at the end. Traditionally the end date get later and later
 - Begin to embed Commissioning into the 1st schedule developed
 - Provide anticipated test durations to CM as soon as possible
 - Include setup and breakdown time is included for load banks
 - SSA also had the Uptime Verification testing to be scheduled after the commissioning



Design Reviews

- During resign reviews, make any recommendations to help facilitate the commissioning of the system
- IR inspection ports to facilitate IR scanning during commissioning, and for future use but the owner for preventive maintenance.
- Work closely with the Mechanical CxA and see where electrical can facilitate the mechanical commissioning and reduce testing time.





Stand Alone Testing

- Generators, UPSs, ATSs and Switchgear should be tested individually to a point by simulating the operation of related equipment. This will confirm operation parameters, transient response and sequencing within that piece of equipment.
- Test Generators and UPSs with inductive/resistive load bank to verify operating parameters.
- Understand what the transient parameters are and test to them. Is it step load response of full single 100% step response.
- ISO 8528 is a good reference if there is no performance criteria.





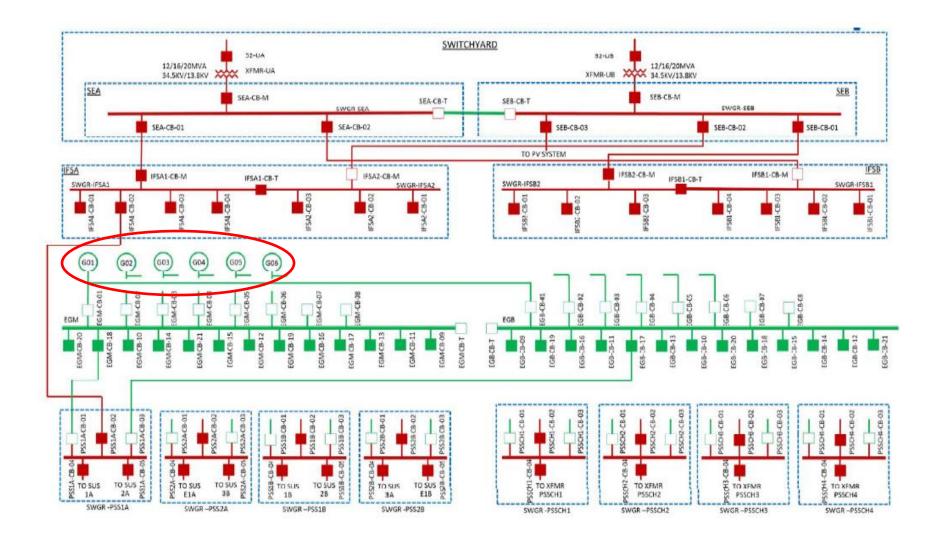


Combined Testing

- It is OK to combine testing of multiple systems or pieces of equipment together
 - Create "Mini ISTs"
 - Verify operation of downstream equipment
 - One of the most overlooked items is the recovery of downstream equipment after a power transition.
- Paralleling gear represents a unique challenge
 - Factor Testing: You can do things with generator and load simulators that may not be advisable in real life
 - Paralleling gear should be tested with generators and a load bank. Load Banks sufficient to handle full capacity
- Pretest any test Uptime Institute will wish to witness as part of any FPT, "Mini IST", or IST during Cx (if applicable)



Electrical Block Diagram – SSA Tier III





Load Bank Testing - FPT and IST

- Distributed load banks on the data floor Simulates Actual operating conditions.
- This tests steady state and failover conditions both Mechanically and Electrically
- Scheduling setup and breakdown time must be anticipated.
- Allow additional time to step up and step down the individual load banks to desired settings during testing.



SSA - Load Bank Testing

- Portable load on the data center floor connected directly to the PDUs simulates actual power & heat load of Day 1 conditions up to full Day 2 buildout
- Water-cooled load banks can be used to simulate the water-cooled loads on the data floor.
- A caution when connecting air cooled load banks control power.
- Simulation of PUE (Power Usage Effectiveness) at various load profiles.

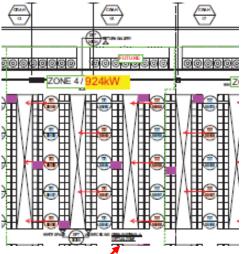


Full Hot Aisle Containment

 SSA Data center floor design used modified Hot Aisle Containment:

- Racks vented directly to the hot aisle
- Rack vented to Ceiling Chimney design
- Water cooled racks
- Creativity needed for locating Load





Load Bank Set Up Hot Aisle Containment.

- Racks were not installed at the time of testing
- Fully contained hot aisles were simulated







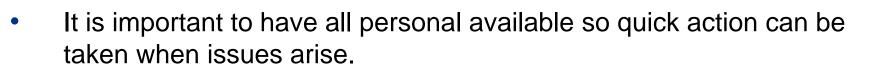
Load Bank Set – Chimney Style Racks





IST Challenges

- 100 separate IST tests, (+68 Uptime), ranging from thermal load change, full verification of thermal storage to electrical and mechanical failovers.
- IST tasks:
 - Set up and breakdown of load banks-Load Bank adjustment and settings
 - Thermal plant & thermal storage commissioning
 - Complete electrical redundancy
 - 24 hour burn in
 - Uptime Pre-Testing
 - Repeat of tests as required







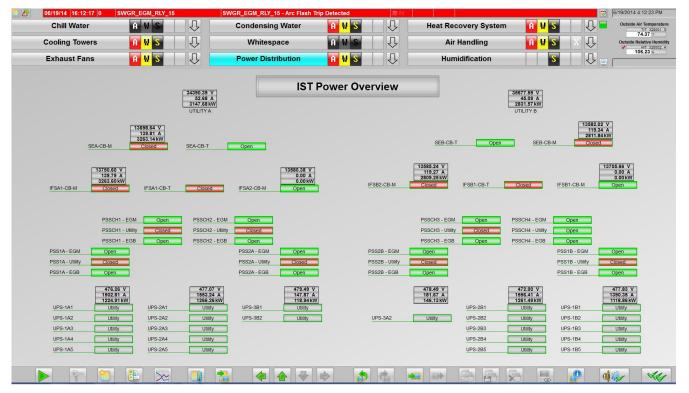
Load Bank Graphic Developed for IST Testing

Condensing Water	A W S	Û	Chill Water	AWS	Û	Heat Reco	very System	A M 2 1	J
Whitespace	AWS U		Air Handling	A W S	Û	Exhaust Fans		A W S 1	Country Countr
Cooling Towers	A V S	1 1	Power Distribution	A W S	X Û	Humidification		5	ןי
	VOLTAGE	CURRENT	POWER		VOLTAGE	CURRENT	POWER		
PDTM-1BE1	205.00	390.76	139.41	PDTM-1AE1	205.00	195.84	70.29	ZONE 1 PDTM Output	487.4
PDTM-1BE2	205.00	214.75	76.72	PDTM-1AE2	206.00	24.67	8.89	ZONE 2 PDTM Output	1108.7
PDTM-1BE3	205.00	195.79	70.16	PDTM-1AE3	205.00	388.38	139.83	ZONE 3 PDTM Output	630.2
								ZONE 4 PDTM Output	1048.9
PDTM-1BW1	204.00	387.72	138.50	PDTM-1AW1	204.00	390.10	139.26	ZONE 5 PDTM Output	981.5
PDTM-1BW2	205.00	197.86	70.55	PDTM-1AW2	205.00	196.52	70.31	Total PDTM Output	4623.9
PDTM-1BW3	205.00	393.97	140.70	PDTM-1AW3	204.97	581.11	207.74		
PDTM-1BW4	204.00	387.82	138.06	PDTM-1AW4	205.00	194.74	70.20		
PDTM-1BW5	207.19	196.90	46.98	PDTM-1AW5	205.00	389.99	139.29	RPP Total Output	506.9
PDTM-1BW6	205.00	194.80	69.93	PDTM-1AW6	205.00	194.50	69.77	Ni i Iolai Galpai	000.0
PDTM-2BE1	205.00	193.79	69.82	PDTM-2AE1	205.00	196.99	70.76		
PDTM-2BE2	205.00	196.02	70.00	PDTM-2AE2	206.00	0.00	0.00		
PDTM-2BE3	205.00	196.81	70.76	PDTM-2AE3	204.00	586.78	209.08		
PDTM-2BE4	204.00	392.15	140.40	PDTM-2AE4	205.00	196.88	70.11		
PDTM-2BE5	206.00	0.00	0.00	PDTM-2AE5	205.00	390.46	140.72		
PDTM-2BE6	205.00	390.08	140.45	PDTM-2AE6	205.00	390.19	139.56		
PDTM-2BW1	205.00	193.63	69.76	PDTM-2AW1	204.00	390.27	140.15		
PDTM-2BW2	205.82	388.54	138.31	PDTM-2AW2	206.00	0.00	0.00		
PDTM-2BW2	205.00	195.70	70.09	PDTM-2AW3	205.00	195.81	69.59		
PDTM-2BW4	204.00	388.09	139.94	PDTM-2AW4	205.00	197.08	70.66		
PDTM-2BW5	205.00	194.67	69.93	PDTM-2AW5	205.00	392.14	140.02		
PDTM-2BW6	205.00	390.23	139.71	PDTM-2AW6	205.00	392.56	140.66		
N @55 8									()



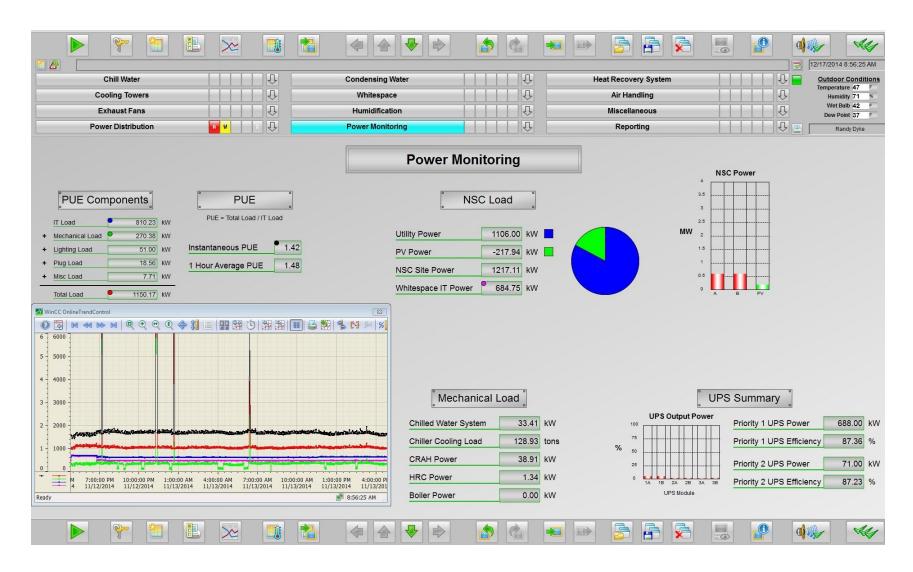
IST Challenges - Data Gathering

- Look for opportunities to develop custom graphic IST pages with pertinent data within the BAS or PCS control system to aid in the gathering of test data so you don't have to scroll thru pages of screens or have multiple personal stationed around the facility.
- Verifying expected PUE was a requirement, and a real time graphic was developed for doing that.





Specific Graphic in the PCS To Verify PUE



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Integrated Systems Test "Show Stoppers" List

			-		COMMISSION	NING CORRECTIV	E ISSUES RE	PORT (CIR)			PROJ	ECT NAME:	GSA/SS/	A NSC Dat	a Center
		СОВ	5		CIR Issues Log Is	part of the Cx close out	documents and	final Cx report					_			
										These Columns are Editable by the Contractor				Column No Entry	This Column is Editable by the Contractor	
CIR#	System or Equipment	Test#	Test Section or Step	Corrective Issues Description/Cause	Recommendation	Implications	Priority (HIGH/ MODERATE/ LOW)	Date Opened	Opened By	Responsible Party	Target Date of Completion	Date Complete	Date Closed	Closed By	Status (OPEN/ COMPLETE/ CLOSED)	Action Taken/Resolution (Add Date and Initials when adding a comment) (yyyy mm-dd FML)
E002a-02 E0027	SWBD-3A1-ATS- CRAH02.16.12.04	E002a-SWBD-3A1-ATS- CRAH02,15,12, 04_IFT	Preregi	Arc Flash Labels not installed.	apply labels. SCHEDULE	If e safety if distances and required PPE are not used	HIGH	24-Feb-2014	DJN	MC Dean			6/5/2014		OPEN	222//14 - This is a punchilaritien. When the comes are punched out this will be acted OSED
E0025-03 E0032	SWED-3A2-ATS- CRAH08, 14, 20	E0025-SWBD-3A2-ATS- CRAH08,14,20_IFT	Preregé	Arc Flash Labels not installed.	apply labels SCHEDULE VERFICATION	If e safety if distances and required PPE are not used	HIGH	24-Feb-2014	DJN	MC Dean			6/5/2014			227/14 The texpected term. When the rooms are
E0026-02 E0036	SWBD-381-ATS- CRAH01.19.13.05	E0025-SWBD-381-ATS- CRAH01.19.13.05 IFT	Preregé	Arc Flash Labels not installed.	apply labels SCHEDULE VERFICATION	If safety if distances and required PPE are not used	HIGH	24-Feb-2014	DJN	MC Dean			6/5/2014			227/14 - This is a punching them. OSED are punched out this will be acted OSED
E0028-02 E0037	SW8D-382-ATS- CRAH11,09,17	E002H-SWBD-382-ATS- CRAH11.09.17_IFT	Preregé	Arc Flash Labels not installed.	apply labels SCHEDULE VERIFICATION	Ife safety if distances and required PPE are not used	HIGH	24-Feb-2014	DJN	MC Dean			6/5/2014			227 C TO See Blan. When the rooms are
E002e-03 E0040	SW8D-383-ATS-SCWP1,4	E002#-SWBD-383-ATS- SCWP1,4_IFT	Prereç3	Arc Flash Labels not installed.	apply labels SCHEDULE VERFICATION	If e safety if distances and required PPE are not used	HIGH	24-Feb-2014	DJN	MC Dean			6/5/2014			222//14 - This is a punchister. Or SED are punched out this will be added LOSED
E0029-03 E0045	SWBD-3A3-ATS-SCWP2,3	E002FSWBD-3A3-ATS- SCWP2,3_IFT	Prereq3	Arc Flash Labels not installed.	apply labels SCHEDULE VERFICATION	If e safety if distances and required PPE are not used	HIGH	24-Feb-2014	DJN	MC Dean			6/5/2014			227/4-The Succession When the rooms are puncted that Succession
E003e-04	SWGR-PSS1A-SUS-2A	E005c_SWGR-PSS1A-SUS- 2A	Prereq7	Arc Flash Study Complete, but Arc Flash Labels currently not installed.	Install Arc Flash Labels SCHEDULE VERFICATION	Required by Code, Safety Issue	HIGH	26-Mar-2014	DMR	MC Dean					OPEN	
E003-05	SWGR-PSS1A-SUS-2A	E003c_SWGR-P6S1A-SUS- 2A	8	Arc Flash Study Complete, but Arc Flash Labels currently not installed.	Install Arc Flesh Labels. SCHEDULE VERIFICATION	Required by Code, Safety Issue	HIGH	26-Mar-2014	DMR	MC Dean					OPEN	
E007a-04	SWGR-PS52A-SUS-3A	E007s_SWGR-PSS2A-SUS- 3A	Prereq7 & Step 8	Arc Flash Study Complete, but Arc Flash Labels currently not installed.	Install Arc Fash Labels SCHEDULE VERFICATION	Required by Code, Safety Insue	HIGH	25-Mar-2014	DMR	MC Dean					OPEN	
E0116-02	UPS-28-SWGR-2BOUT	E011d_UPS-2B-SWGR- 2BOUT	Prenedő & Step 8	Arc Flash Study Complete, but Arc Flash Labels currently not installed.	Install Arc Flash Labels SCHEDULE VERFICATION	Required by Code, Safety Issue	HIGH	26-Mar-2014	DMR	MC Dean					OPEN	
E0125-02	UPS-38-SWGR-38OUT	E012b-UPS-38-SWGR- 38OUT	Prerecti & Step 8	Arc Flash Study Complete, but Arc Flash Labels currently not installed.	Install Arc Fash Labels SCHEDULE VERFICATION	Required by Code, Safety Issue	HIGH	25-Mar-2014	DMR	MC Dean					OPEN	
E011a-02	UPS-1A-SWOR-1AOUT	ED11a-UPS-1A-SWOR- 1AOUT	Preneçã & Step 8	Arc Flash Study Complete, but Arc Flash Labels currently not installed.	Install Arc Flash Labels. SCHEDULE VERIFICATION	Required by Code, Safety Issue	HIGH	26-Mar-2014	DMR	MC Dean			6/5/2014		OPEN	CLOSED
E003a-04	SWOR-PSS1A-SUS-1A	E003a_SWGR-PSS1A-SUS- 1A	Preneq7 & Step 8	Arc Flash Study Complete, but Arc Flash Labels currently not installed.	Install Arc Flash Labels . SCHEDULE VERIFICATION	Required by Code, Safety Insue	HIGH	28-Mar-2014	DMR	MC Dean					OPEN	
E0035-04	SWOR-PSS18-SUS-18	E003b_SWGR-PSS1B-SUS- 18	Prereq7 & Step 8	Arc Flash Study Complete, but Arc Flash Labels currently not installed.	Install Arc Flesh Labels SCHEDULE VERIFICATION	Required by Code, Safety Issue	HIGH	28-Mar-2014	DMR	MC Dean					OPEN	
E0036-07	SWGR-PSS1B-SUS-1B	E003b_SWGR-PSS18-SUS- 18	Step 20, Table 1 Breaker 05	Ground fault setting is intermittent – it is understood that it is still an open PFC item. To be repaired by Eaton.	Repeir Breaker, SCHEDULE VERFICATION	Potential Inoperative Ground Fault Trip.	насн	28-Mar-2014	DMR	MC Dean					OPEN	
E0035-08	SWGR-PSS18-SUS-18	E003b_SWGR-PSS1B-SUS- 1B	Steps 30 & 31, Table 3	Digital meter Comm Port defective and not communications to PCS was available.	Repair / Replace Meter and Communications to PCS. SCHEDULE VERIFICATION	No monitoring or Meter Functions.	HIGH	28-Mar-2014	DMR	MC Dean					OPEN	
E0035-09	SWGR-PSS18-SUS-18	E003b_SWGR-PSS1B-SUS- 1B	Steps 30 & 31, Table 3	Digital mater Comm Port defective and not communications to PCS was available, slong with the mater being completely inoperative	Repair / Replace Meter and Communications to PCS. SCHEDULE VERFICATION	No monitoring or Meter Functions.	нан	28-Mar-2014	DMR	MC Deen					OPEN	
E008e-02	SWGR-PS52A-SUS-E1A	E008s_SWGR-PSS2A-SUS- E1A	Prereq7 & Step 8	Arc Flash Study Complete, but Arc Flash Labels currently not installed.	Install Arc Flash Labels SCHEDULE VERFICATION	Required by Code, Safety Issue	HIGH	28-Mar-2014	DMR	MC Dean					OPEN	
E0086-02	SWGR-PS52B-SUS-E1B	E008_SWGR-PSS28-SUS- E18	Preneg7 & Step 8	Arc Flash Study Complete, but Arc Flash Labels currently not installed.	Install Arc Flash Labels SCHEDULE VERFICATION	Required by Code, Safety Insue	HIGH	4-Apr-2014	DMR	MC Dean					OPEN	
E0085-03	SWGR-PS528-SUS-E18	ED08_SWOR-PS528-SUS- E18	Steps 30 & 31, Table 3	When remotely opening then closing CB- 01, the Breaker would immediately Trip.	Repair Breaker, SCHEDULE VERIFICATION	Faulty Breaker	HIGH	4-Apr-2014	DMR	MC Dean			6/5/2014			CLOSED
E027a-03	SUS-E1A-SWBD-E1A	SUS-E1A-SWBD-E1A	Prereq7 & Step 9	Arc Flash Study Complete, but Arc Flash Labels currently not installed.	Install Arc Flash Labels. SCHEDULE VERFICATION	Required by Code, Safety Insue	HIGH	4-Apr-2014	DMR	MC Dean					OPEN	
8027#-06	SUS-E1A-SWBD-E1A	SUS-E1A-SWBD-E1A	Table 1	It appears the Several NETA backing boxues solut with these breakers as destified via several Taped Notes: Breakers 05, 06 4.17 - "High" or "Bad" Contact Resistance, Breaker 00 - "Cathes Tested, Lugs should be replaced"	Make repairs to equipment, and complete elast=Up. SCHEDULE VERFICATION	Incomplete Start-Up, Potential defective equipment.	HIGH	4-Apr-2014	DMR	MC Dean					OPEN	
E027a-07	SUS-E1A-SWBD-E1A	SUS-E1A-SWED-E1A	Table 2.5.3 MVS-01	Although PCS Communications could be writed initially, twen found during heating the test that once "Gateway" power was too, for example the opening of SUS-ELA-CD-M, the ability to see the abias of the writehoard on the PCS took an exceedingly long time to recover, (i) excess of 10 Minutes), so that appropriate status and communications could not re-verified.	Increase update speed and correct communications issues any. SCHEDULE VERPRICATION	Unwilable Status Information.	HIGH	4-Apr-2014	DMR	MC Dean					OPEN	
E0275-03	SUS-E18-SW8D-E18	E0275_SUS-E18-SW8D-E18	Prereq7 & Step 9	Arc Flash Study Complete, but Arc Flash Labels currently not installed.	Install Arc Flash Labels SCHEDULE VERFICATION	Required by Code, Safety Issue	HIGH	4-Apr-2014	DMR	MC Dean					OPEN	
80275-06	SUS-E18-SWBD-E18	E0275_SUS-E18-SW8D-E18	Table 2 & 3 MVS-01	Although PCS Communications could be writed initially, it was found during leading the test that once "Gateway" power was tack, for example the opening of SUD-E18-CE-M, the ability to see the abias of the writehoard on the PCS took an exceedingly long time to recover, (i) excess of 10 Minutes), so that appropriate status and communications could not re-writed.	Increase update speed and correct communications issues any, SCHEDULE VERIFICATION	Unvelable Status Information.	юсн	4-Apr-2014	DMR	MC Dean			6/5/2014		OPEN	
E014-01	SUS-18-UPS-185	E014-SUS-18-UPS-185	Prereq. 8	Arc Flash Study Complete, but Arc Flash Labels currently not installed.	Install Arc Flash Labels SCHEDULE VERFICATION	Required by Code, Safety Insue	HIGH	30-Apr-2014	DMR	MC Dean					OPEN	CLOSED
E014k-02	SUS-2A-UPS-2A1	E014k-SUS-2A-UPS-2A1	Prereq. 8	Arc Flash Study Complete, but Arc Flash Labels currently not installed	Install Arc Flesh Labels SCHEDULE	Required by Code, Safety	HIGH	25-Apr-2014	DMR	MC Dean			6/5/2014			CLOSED

6/3/2014



Conclusions:

- Commissioning Mission Critical facilities entails significant up-front planning.
 - Schedules must be realized and blended together
 - Must engage professionals in the conceptual phase
 - Goals must be realistic, balancing cost vs. performance decisions
- Teamwork & Integration
 - CM & CxA need to work closely so that projects delays are minimized, issues resolved, and the overall schedule is adhered to
- Testing was done with all team onboard & available
 - Issues could be quickly addressed, and testing continue



Thank You

Questions?



CXEnergy Conference Orlando 2019

Commissioning Electrical Systems in Mission Critical Facilities

Port Authority of NY & NJ – World Trade Center (WTC) Transportation HUB Social Security Administration- National Support Center

April 17, 2019

Presented By: Paul Liesman, CxA, EMP, CFM Michael Trizzino, PE David Relko, PE, CxA



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