



WATER AUDITS & WATER MANAGEMENT IN THE ENERGY PLANT AND BEYOND ζ^{0}

Course Number: CXENERGY1912



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WATER CONSERVATION

Course Description

April 2019

Why Should We Care About Water Conservation?

Approximately 71% of the earth is covered in water; only about 1% is drinkable. As the population continues to grow, water conservation water becomes increasingly important. All living organisms require water to survive, businesses depend on water for domestic use and occupant comfort. Loss of water in industrial operations can be a multibillion-dollar problem. Energy engineers and facilities managers often focus on electrical energy conservation overlooking vast opportunities in water management. This presentation provides an approach to water management and planning. Discussion will include how to benchmark, measure, document, and prioritize water management projects. The topics discussed are based on actual case/2studies, and concreate examples derived from experience and \vec{z} research.

Learning Objectives

At the end of the this course, participants will be able to:

- 1) Understand why engineers and facilities managers should care about water management
- 2) Understand little known facts about water rights
- 3) Understand the components of a water management program
- 4) Understand the basic approaches to water management including

benchmarking, measuring, and documenting water consumption

5) Understand the potential upside of a rigorous water conservation program



Heritage Institute of Sustainability LLC

Providing Sustainable Solutions to Today's Business Challenges







Presenter: Dr. Valerie A. S. Shoup President of Heritage Institute of Sustainability LLC

Education:

- Oklahoma State University BSME
- University of Texas at Dallas MBA
- Walden University DBA

Licensure:

 Professional Engineer State of Texas, ICP Project Mgmt. & Quality Assessment, Certified Water Harvesting Practitioner

Organizations:

- ASHRAE 18-Years
- Fellow American College of Healthcare Executives
- President of North Texas Association of Energy Engineers
- Board Member of Helping Restore Ability Awards:
- TCEQ: Innovative Operations, Best Business Operations
- D-Magazine: Healthcare Innovation
- STAR: Outstanding Sustainable Materials Management, Best Recycling Partnership

Water Management for All WHY DO WE CARE ABOUT WATER? LITTLE KNOWN FACTS ABOUT WATER

THE COMPONENTS OF A WATER MANAGEMENT PROGRAM

HOW TO BENCHMARK, MEASURE AND DOCUMENT WATER CONSUMPTION

APPROACHES FOR WATER MANAGEMENT



WATER CONSERVATION

- Approximately 71% of the earth is covered in water
- Only about 1% is drinkable.
- All living organisms require water so survive
- Businesses depend on water for domestic use and occupant comfort
- Loss of water in industrial operations can be a multibilliondollar problem

More Little Known Facts about Water

- Some economists estimate industrial water consumption will double by 2050 in rapidly industrializing countries such as China
- Air cooled systems will save 75% of the water but the energy consumption may increase 4-5% with DX cooling

Reference: Power Engineering International 06/22/2016 Saving water in power plants Research on the Status of Water conservation in the Thermal Power Industry in China Science Direct 3068-3074, 2017

Integrated urban water management



Contents

- Components of Water Management
- Approaches/Options for Water Management
- Examples
- Challenges

Components

Plan

Gather Data

Stakeholder Engagement

Decide on an approach

Retain Expert Advice

Plan

Implement

Reassess

Know How You are Using Water





Know How Each Meter is Using Water



Benchmark

Water Intensity Use in Commercial Buildings

Figure 1. Inpatient healthcare buildings were the most intensive users of water among large commercial buildings in 2012



Water intensity (gallons per square foot), 2012

https://www.eia.gov/consumption/commercial/reports/2012/water/

Know How Much You are Spending on Water



How Much Do Water Rates Really Change?

- >2017 Water 5.33 Sewer 4.78 Total 10.11
- >2016 Water 5.25 Sewer 4.70 Total 9.96
- ≻2014 Total 8.67
 ≻2013 Total 6.06
- 66% increase in 4 years!! So in 2021 it could potentially cost \$16.86/1000 gallons!! (Already cities in south Texas charging \$13 or more per 1000 gallons)_{1 (2013-2017)}
- USA Today Study of 29 localities saw doubling of rates over 12 years 2 (2001-20012)
- Circle of Blue Study Saw 41% rise in water costs over 5 years in 30 US Cities (2010-2015)

References:

- 1) City of Dallas Water Utilities Division Water and Wastewater Rate Sheets 5/8th inch meter
- 2) https://www.usatoday.com/story/money/business/2012/09/27/rising-water-rates/
- 3) https://www.circleofblue.org

Approaches

Conservation

Earthworks

Water Harvest Capture Grey Water Effluent

Example: Conservation

If you live in a City where you can get a free audit like Dallas or Fort Worth, engage the City and take advantage!

- Sprinkler Systems
- Kitchens
- Laboratories
- Domestic Fixtures
- Process Systems
- Cooling Towers

Know what you have, where you are using water, and create a use index. W/GSF, Water/Employee, Water/Acre, Water/Bed, Water/Population

What do you see here?

1. 2. 3



Cooling Tower Opportunities

- Cycles of Concentration/Blowdown Controls
- Level Controls
- Water Treatment
- Annual clean the cooling towers and maintain cooling tower inlet screens
- Drift eliminators on all towers
- Maintain the cooling tower system conductivity at or above the 1,600 µS/cm minimum standard.
- Calibrate the tower controller each month to maintain proper operating parameters
- Control biological growth and scale with proper chemical treatment
- Return AHU condensate to the cooling tower system or use condensate for irrigation
- The cooling towers should undergo routine structural inspection every five years to assess damage and mineral buildup. Yearly cleanup and minor maintenance are important to increase the longevity.
- Consider appropriateness of sidestream filtration.

CYCLES OF CONCENTRATION						
Chiller Tonnage (Nameplate)	3	4	5	6	7	;
100	5,480	4,930	4,660	4,380	4,380	4,11
200	10,960	9,860	9,320	8,770	8,490	8,49
400	21,920	19,730	18,360	17,530	17,260	16,71
500	27,400	24,380	23,010	21,920	21,370	21,10
600	33,150	29,320	27,400	26,580	25,750	25,21
800	44,110	39,180	36,710	35,340	34,250	33,70
1000	55,070	49,040	46,030	44,110	42,740	41,920
1500	82,740	73,420	68,770	66,030	64,380	63,010
2000	110,140	97,810	91,780	88,220	85,480	83,840
2500	137,810	122,470	114,790	110,140	107,120	104,930
3000	165,210	146,850	137,810	132,330	128,490	126,030
3500	192,880	171,510	160,550	154,250	149,860	146,850
4000	220,270	195,890	183,560	176,160	171,510	167,95
5000	275,340	245,480	229,590	220,270	214,250	209,860
https://www.energy.gov/eere/femp/estimating-methods-determining-end-use-water-consumption						

Cycles of

Concentration

Make-Up = Evaporation + Blowdown + Drift Increase Cycles, Reduce Blowdown

Do you know the IECC's?

- GPF Toilets: 1.28
- GPF Urinals: 0.5 gpf
- Sink Aerators: 0.5 gpm
- Cooling Towers: nlt 5 cycles
- Boilers: Conductivity controller, heat recovery
- Vacuum and Process systems: Must recycle water
- Sterilizers: Must recycle water
- Kitchens: Garbage disposers bad news! Compost food waste!
- Washing Machines: Energy star saves 30-60%/load (required by code)
- Pools are a huge waster if you do not have a cover to protect from evaporation
- Sprinkler Systems: Extensive standards on metering, and design

Ref: SECO: State Energy Conservation Design Standards 2017

Cost of Pumping Water

(1)

- C = 0.746 Q h c / (3960 $\mu_p \mu_m$) Definitions:
- C = cost per hour (USD)
- Q = volume flow (gpm)
- h = head (ft)
- c = cost rate per kWh (\$/kWh)
- μ_p = pump efficiency (0 1)
- μ_m = motor efficiency (0 1)
- 3960 is 33000 (foot lbs./bhp) / 8.33 (weight of water)
- \$.002=.746*10*10*.1/3960*.9*.9

Cost of Heating Water

Input=Output/EFF Output=GPH*8.34*DT*Specific Heat Definitions:

- GPH Gallons Per hour
- 8.34 pounds per gallon
- Delta T- Heating Water Temperature Incoming Water temperature
- Specific Heat
- Eff=Efficiency of Heat Transfer
- 81,800=120*8.34*82*1
- 23.8kW * \$.10= \$2.38 assumes 100 % efficiency
- Take Output/Efficiency to get heat input
- Assume 85% efficiency \$2.80 to heat the 120 gallons in the tank

Conservation

- •Awareness
- Education
- Behavior Change

Water Management Group Tucson, AZ



Example: Earthworks

 Before spend money on rainwater capture, consider making your property a living sponge.

- How is your landscape sloped?
- How is it mulched?
- Where does the water go when it rains?

Example Earthworks

- Long and thoughtful observation
- Start at highest point of you watershed and work your way down
- Start small and simple
- Spread and infiltrate the flow of water
- Plan an overflow route
- Create a living sponge
- Stacking functions
- Feedback loop





The Effect of Earthworks on Water Flow



Fig. L1B. A home and landscape harresting and producing resources.

Fig. L1B. A home and landscape *barvesting* and *producing* resources. White arrows denote runoff flow. Black arrow denotes electricity flow. Dotted lines denote greywater pipe. Solar panels and solar hot water heater added to roof



Earthworks

Kemp Watershed

- Bridge Runoff
- Rainwater Capture
- Paths/Gardens
- Permeable Soils
- Butterfly Garden





What is a Watershed?

A watershed is the land area that drains into a stream; the watershed for a major river can encompass smaller watersheds that ultimately combine at a common point. A watershed includes all surface water and groundwater, soils, vegetation and animals, and human activities contained within its area.

Oviginal Bridge Stage Landscare Design. See if you can find the differences.

Dringt Stage



The size of afficient trigation and rain works for exciting Recycle a function, base efforts and homesciful landscape. Brig inregative is addited to this landscape and is WC, more afficient these spray heads. Brig reduces wind dolt, ecoperation and econom. Rainwette harvesting is a passe efformed as a summar as it since down efformed as a summar as it since down the restor recentl and can be same down.



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Station Street

WATER HARVESTING

FIRST YOU CONSERVED

- SECOND YOU IMPLEMENTED EARTHWORKS
- STILL NEED WATER

- CONDENSATE RECOVERY
- RAINWATER HARVESTING
- GREY WATER HARVESTING

Example Water Harvesting

- Roof square footage
- Driveways and hard surface runoff
- Runoff from adjacent properties
- Runoff from land
- Air handling unit condensate is clean and can be captured and returned through chw return lines or condensate return pumps

Water Harvesting: Small Volume Home















Harvesting Control System

Water Harvesting: Large Volume Commercial





Example Greywater Capture

Washing Machines

Bathroom Sinks

Bathtubs/Showers



Fig. 3.12A. Roof runoff and bathtub/shower greywater directed to a well-mulched and vegetated infiltration basin Note P-trap and vent stack between interior drain and exterior greywater outlet, which prevents potential odor and insect entry into house. A three-way valve (downstream of the P-trap and vent) in a valve box allows for listnibution of greywater to either the landscape or sewer (compare to fig. 3.12B). End of greywater pipe dischar a few inches (7.5 cm) above the mulch in the basin to prevent roots growing into pipe and solids from backin up and clogging pipe. Greywater immediately infiltrates beneath the surface of the mulch to be used by plant

Greywater Plumbing

Greywater Capture

Infiltration Basin:

- Calc. Water Volume
- Perk Test Soil
- Design Basin



Challenges

- Knowing where to start
- Start small
- Knowing your constituents
- Resistance to change





Works cited

- 1) Texas Water Development Board 2017 State Water Plan
- 2) American Ground Water Trust https://agwr.org
- 3) City of Dallas Water Utilities Division Water and Wastewater Rate Sheets 5/8th inch meter
- 4) SECO: State Energy Conservation Design Standards 2017
- 5) Rainwater Harvesting for Drylands and Beyond Volume 1 2nd Edition, Brad Lancaster.
- 6) Rainwater Harvesting for Drylands and Beyond Volume 2, Brad Lancaster.
- Create an Oasis with Greywater, 6th Edition, Art Ludwig

QUESTIONS ARE GUARANTEED, ANSWERS ARE NOT!

Questions???

This concludes The American Institute of Architects Continuing Education Systems Course

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